Savitribai Phule Pune University Faculty of Science & Technology



Curriculum/Syllabus For

Fourth Year
Bachelor of Engineering
(Choice Based Credit System)
Mechanical Engineering
(2019 Course)

Board of Studies – Mechanical and Automobile Engineering (With Effect from Academic Year 2022-23)

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

Course	Course Name	S	ach chei rs./w	ne	ne Examination Schel			me	e Credit					
Code	S 3 1 1 V 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		PR	TUT	ISE	ESE	TW	PR	OR	TOTAL	\mathbf{LH}	PR	\mathbf{TUT}	TOTAL
	Semest	er-V	ΊΙ											
<u>402041</u>	Heating Ventilation Air-Conditioning and Refrigeration	3	2	-	30	70	-	-	25	125	3	1		4
<u>402042</u>	Dynamics of Machinery	3	2	-	30	70	-	-	25	125	3	1		4
<u>402043</u>	Turbomachinery	2	2	-	-	50	25	-	25	100	2	1	-	3
402044	Elective – III	3	-	-	30	70	-	-	-	100	3	-	-	3
402045	Elective - IV	3	-	-	30	70	-	-	-	100	3	-	-	3
402046	Data Analytics Laboratory	-	2	-	-	-	50 50	-	-	50	-	1	-	2
402047	Project (Stage - I) Total	14	12	_	120	330	125	-	50 125	100 700	14	6	-	20
	Semest				120	330	123	-	123	700	14	U	-	20
402048	Computer Integrated Manufacturing	3	2	_	30	70	25	_	25	150	3	1	_	4
402049	Energy Engineering	3	-	- 1	30	70	-	_	-	100	3	-	_	3
402050	Elective - V	3	-	15	30	70	-	-	-	100	3	-	-	3
402051	Elective - VI	3	-0	17	30	70	-	-	-	100	3	-	-	3
402052	Mechanical Systems Analysis Laboratory	-	2		-	-	50	-	50	100	-	1	-	1
402053	Project (Stage - II)	1	12		-	-	100	-	50	150	-	6	-	6
		12	16	-	120	280	175	-	125	700	12	8	-	20
	Elective-III						Elect							
402044A	Automobile Design	<u>40</u>	2045	<u>A</u> :	Produ	ct Des	sign an	d De	velop	ment				
402044B	Design of Heat Transfer Equipments	40	2045	<u>B</u>	Exper	iment	al Met	hods	in Th	ermal	Engi	neeri	ng	
402044C	Modern Machining Processes	40	2045	<u>C</u> .	Additive Manufacturing									
402044D	Industrial Engineering	40	2045	D '	Operations Research									
402044E	02044E Internet of Things			E	Augm	ented	Realit	y and	Virtu	ıal Rea	ality			
Elective-V							Elect	tive-V	VI					
402050A	2050A Quality and Reliability Engineering		2051	A	Proces	ss Equ	ipmen	t Des	ign					
402050B	Energy Audit and Management		2051	<u>B</u>	Renev	vable	Energy	y Tec	hnolo	gies				
402050C	Manufacturing Systems and Simulation			<u>C</u>	Auton	nation	and I	Robot	ics					
402050D	Engineering Economics and Financial Management	<u>40</u>	2051	<u>D</u> :	Indust	rial P	sychol	ogy a	nd Oı	ganiza	ation	al Be	havi	or
402050E	Organizational Informatics	<u>40</u>	2051	<u>E</u> .	Electri	ical ar	nd Hyb	orid V	ehicl	e				

Abbreviations: TH: Theory, **PR**: Practical, **TUT**: Tutorial, **ISE**: In-Semester Exam, **ESE**: End-Semester Exam, **TW**: Term Work, **OR**: Oral

- Student can select any elective subjects from the list given as per his/her choice. However, it is advised to select the subjects from within a group identified for specialization.
- To launch an Elective, minimum one batch is required.

Instructions:

- Practical/Tutorial must be conducted in FOUR batches per division only.
- Minimum number of Experiments/Assignments in PR/Tutorial shall be carried out **as mentioned** in the syllabi of respective courses.
- Assessment of tutorial work has to be carried out similar to term-work. The Grade cum marks for Tutorial and Term-work shall be awarded on the basis of **continuous evaluation.**

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Program Outcomes (POs)

POs are statements that describe what students are expected to know and be able to do upon graduating from the program. These relate to the skills, knowledge, analytical ability attitude and behaviour that students acquire through the program.

The POs essentially indicate what the students can do from subject-wise knowledge acquired by them during the program. As such, POs define the professional profile of an engineering graduate.

- 1. **Engineering Knowledge**: Apply the knowledge of mathematics, science, engineering fundamentals, and an engineering specialization to the solution of complex engineering problems.
- 2. **Problem Analysis**: Identify, formulate, review research literature, and analyse complex engineering problems reaching substantiated conclusions using first principles of mathematics, natural sciences and engineering sciences.
- 3. **Design/Development of Solutions**: Design solutions for complex engineering problems and design system components or processes that meet the specified needs with appropriate consideration for the public health and safety, and the cultural, societal, and environmental considerations.
- 4. **Conduct Investigations of Complex Problems**: Use research-based knowledge and research methods including design of experiments, analysis and interpretation of data, and synthesis of the information to provide valid conclusions for complex problems:
 - i. that cannot be solved by straightforward application of knowledge, theories and techniques applicable to the engineering discipline as against problems given at the end of chapters in a typical text book that can be solved using simple engineering theories and techniques;
 - ii. that may not have a unique solution. For example, a design problem can be solved in many ways and lead to multiple possible solutions;
 - iii. that require consideration of appropriate constraints / requirements not explicitly given in the problem statement such as cost, power requirement, durability, product life, etc.;
 - iv. which need to be defined (modelled) within appropriate mathematical framework; and
 - v. that often require use of modern computational concepts and tools, for example, in the design of an antenna or a DSP filter.
- 5. **Modern Tool Usage**: Create, select, and apply appropriate techniques, resources, and modern engineering and IT tools including prediction and modelling to complex engineering activities with an understanding of the limitations.
- 6. **The Engineer and Society**: Apply reasoning informed by the contextual knowledge to assess societal, health, safety, legal and cultural issues and the consequent responsibilities relevant to the professional engineering practice.

- 7. **Environment and Sustainability**: Understand the impact of the professional engineering solutions in societal and environmental contexts, and demonstrate the knowledge of, and need for sustainable development.
- 8. **Ethics**: Apply ethical principles and commit to professional ethics and responsibilities and norms of the engineering practice.
- 9. **Individual and Team Work**: Function effectively as an individual, and as a member or leader in diverse teams, and in multidisciplinary settings.
- 10. **Communication**: Communicate effectively on complex engineering activities with the engineering community and with society at large, such as, being able to comprehend and write effective reports and design documentation, make effective presentations, and give and receive clear instructions.
- 11. **Project Management and Finance**: Demonstrate knowledge and understanding of the engineering and management principles and apply these to one's own work, as a member and leader in a team, to manage projects and in multidisciplinary environments.
- 12. **Life-long Learning**: Recognize the need for, and have the preparation and ability to engage in independent and lifelong learning in the broadest context of technological change.

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	402041: Heating, Ventilation, Air Conditioning And Refrigeration						
Teaching Scheme		Cred	its	Examination Scheme			
Theory	3	Theory	3	In-Semester	30		
PR	2		li .	End-Semester	70		
		l	P.	Oral	25		

Pre-requisites: Thermodynamics, Applied Thermodynamics, Fluid Mechanics, Heat and Mass transfer.

Course Objectives:

- 1. To understand and compare different refrigerants with respect to properties, applications and Environmental issues and air refrigeration systems.
- 2. To understand Multi stage compression cycles and multistage evaporator systems.
- 3. To understand various components, operating and safety controls employed in Refrigeration and air conditioning systems and advanced refrigeration systems.
- 4. To understand the basic air conditioning processes on psychometric charts, human comfort and to provide the knowledge of indoor and outdoor air quality requirements.
- 5. To study the ventilation and infiltration in air conditioning and duct design for various comfort conditions and industrial air conditioning systems.
- 6. To understand advanced A/C systems and heat pump.

Course Outcomes:

On completion of the course the learner will be able to;

- 1. ANALYSE different air-craft refrigeration systems and EXPLAIN the properties, applications and environmental issues of different refrigerants.
- 2. ANALYSE multi pressure refrigeration system used for refrigeration applications.
- 3. DISCUSS types of compressors, condensers, evaporators and expansion valves along with regulatory and safety controls and DESCRIBES Transcritical and ejector refrigeration systems.
- 4. ESTIMATE cooling load for air conditioning systems used with concern of design conditions and indoor quality of air.
- 5. DESIGN air distribution system along with consideration of ventilation and infiltration.
- 6. EXPLAIN the working of types of desiccants, evaporative, thermal storage, radiant cooling, clean room and heat pump systems.

	Course Contents
	Gas Cycle Refrigeration and Refrigerants
Unit 1	Gas Cycle Refrigeration
	Application to air-craft refrigeration, Simple system, Bootstrap, Regenerative, Reduced

ambient system, Concept of Dry Air Rated Temperature (DART).

Refrigerants:

Introduction-Definition and requirement, Classification of refrigerants, Designation of refrigerants, Desirable properties of refrigerants-Thermodynamic, Chemical and Physical. Properties of ideal refrigerant. Environmental issues like ODP, GWP & LCCP. Selection of environment friendly refrigerants, Alternative refrigerants, Secondary refrigerants, Anti-freeze solutions, Zeotropes and Azeotropes, Refrigerant recovery, reclaims, recycle and recharge.

Multi Pressure Systems

8 Hrs

Unit 2 Multiple pressures Refrigeration Systems:

Multistage or compound system: -Need of multi staging, Two stage compression with flash gas removal, flash intercooler and complete multistage compression system.

Multi evaporator system:-single compressor-individual expansion valve, single compressor-multiple expansion valve, individual compressor-multiple expansion valve, individual compressor with compound compression and flash inter cooling. (Limited to two evaporators). Ammonia-CO₂ cascade cycle.

Practical aspects of Vapour Compression System & Advanced Refrigeration Systems 8Hrs

Unit 3

Major components of refrigeration cycle – Types of compressors, Characteristics of reciprocating and centrifugal compressors, Types of evaporators, Types of condensers and Types of expansion valves.

Safety Controls: LP/HP cut-off, Low temperature control, Frost control, Motor overload control, Oil pressure failure control. Capacity control of different compressors.

Advanced Refrigeration System: -Transcritical cycle and their types, Simple ejector refrigeration system (analysis and numerical).

Applied Psychrometry

8 Hrs

Unit 4

Psychrometric Chart, Psychrometric processes using BPF, ADP, SHF, RSHF, GSHF, ESHF, ERSHF and adiabatic mixing of two air streams. Heat load estimation:- Air conditioning, heating & cooling load calculations,

Envelop Load estimation: -Concept of sol-air temperature, ETD and CLTD methods

Thermal Comfort: Basic parameters, Thermodynamics of human body, Thermal comfort and Comfort charts, Factors affecting thermal comforts.

Indoor Air Quality (IAQ): Indoor air contaminants, Basic strategies to improve indoor air quality.

Outdoor Design Conditions: Outdoor air requirements for occupants, Use of outdoor weather data in design, Outdoor weather characteristics and their influence.

Ventilation, Infiltration & Air Distribution Systems (Ducts)

Unit 5

Ventilation and infiltration: Natural ventilation, Mechanical ventilation, Extraction system and infiltration and different methods of infiltration.

Duct Design: Definition of duct and types of ducts, Economic factors influencing duct layout, Materials for ducts and its specification, Flow through duct, Pressure in ducts, Friction loss in ducts, Friction chart for circular ducts, Equivalent diameter of a circular duct for rectangular sections, Methods of duct designs. (**Numerical treatment on duct design).**

Air Distribution System: Factors considered in air distribution system, (simple numerical). Types of air distribution devices. Fan coil unit, Fan laws, Types of fans used air conditioning applications, Types of supply air outlets, Selection and location of outlets, Filters, Diffusers, Grillers, and Dampers.

Advanced Air Conditioning Systems

Unit 6

Advanced AC Systems:

Working of summer, winter and all year round AC systems, all air system, all water system, air water system, variable refrigerant flow and variable air volume systems, unitary and central air conditioning.

Desiccant-Based Air Conditioning Systems: Introduction, Sorbents & Desiccants, Dehumidification, Liquid spray tower, Solid packed tower, Rotary desiccant dehumidifiers, Hybrid cycles, Solid desiccant Air-Conditioning (Theoretical treatment).

Evaporative Cooling Air Conditioning Systems, Thermal storage Air Conditioning systems, Clean room Air Conditioning systems, Radiant cooling. (No numerical)

Heat pumps and its different circuits

Books and other resources

Text Books:

- 1. Arora C. P., Refrigeration and Air Conditioning, Tata McGraw-Hill.
- 2. Manohar Prasad, Refrigeration and Air Conditioning, Willey Eastern Ltd, 1983.
- 3. McQuiston, Heating Ventilating and air Conditioning: Analysis and Design 6th Edition, Wiley India.
- 4. Arora and Domkundwar, Refrigeration & Air Conditioning, Dhanpatrai & Company, New Delhi.
- 5. Khurmi R.S. and Gupta J.K., Refrigeration and Air conditioning, Eurasia Publishing House Pvt.Ltd, New Delhi,1994.
- 6. Ballaney P.L., Refrigeration and Air conditioning, Khanna Publishers, New Delhi, 19921.
- 7. S.N.Sapali, Refrigeration and Air conditioning, Eastern Economy Edition.
- 8. Arora R.C., Refrigeration and Air Conditioning, PHI, India.

References Books:

- 1. Dossat Ray J, Principles of refrigeration, S.I. version, Willey Eastern Ltd, 2000.
- 2. Stockers W.F and Jones J.W., Refrigeration and Air conditioning, McGraw Hill International

08 Hrs

- 3. editions 1982.
- 4. Threlkeld J.L, Thermal Environmental Engineering, Prentice Hall Inc., New Delhi.
- 5. Aanatnarayan, Basics of refrigeration and Air Conditioning, Tata McGraw Hill Publications.
- 6. Roger Legg, Air Conditioning System Design, Commissioning and Maintenance.
- 7. ASHRAE Handbook (HVAC Equipments) & ISHRAE handbook.
- 8. Shan Wang, Handbook of Refrigeration and Air Conditioning, McGraw Hill Publications.
- 9. Wilbert Stocker, Industrial Refrigeration, McGraw Hill Publications.
- 10. ASHRAE, Air Conditioning System Design Manual, IInd edition, ASHRAE.

Web References:

Guidelines for Laboratory Conduction

Term Work

The student shall complete the following activity as a Term Work (Any 8:-Experiment No. 8 or 9 is compulsory

- 1. Test on Ice plant test rig.
- 2. Performance Simulation of Central Air-conditioning plant using Newton Raphson Method.
- 3. Test on air-conditioning system for cooling load estimation
- 4. Performance analysis of Counter flow or cross flow cooling tower. (Theoretical/Practical)
- 5. Building heat load simulation using suitable software (Trace 700, Energy plus etc.)
- 6. Design of cold storage with process layout.
- 7. Analysis of VCC by Cool pack software.
- 8. Visit to Refrigeration or cold storage Plant
- 9. Visit to Air Conditioning Plant.
- 10. Trial on heat pump/ejector/cascade/desiccant/evaporative systems

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			402042: I	Dynamics o	f Machiner	'y		
Teaching Scheme:		Credits	Credits			Examination Scheme:		
Theory	: 03 Hrs Per Week	TH	: 03	Theory	In-Sem	: 30	PR	:
Practical	: 02 hrs per week	TW	: 01		End-Sem	: 70	OR	: 25
		•		•	•	•	TW	: 25

Pre-requisites:

Strength of Materials, Engineering Mechanics, Kinematics of Machinery, Engineering Mathematics and Numerical Methods

Course Objectives:

- To conversant with balancing problems of machines.
- To understand mechanisms for system control Gyroscope.
- To understand fundamentals of free and forced vibrations.
- To develop competency in understanding of vibration in Industry.
- To develop analytical competency in solving vibration problems.
- To understand the various techniques of measurement and control of vibration and noise.

Course Outcomes:

On completion of the course, students will be able to -

- Apply balancing technique for static and dynamic balancing of multi cylinder inline and radial engines.
- Analyze the gyroscopic couple or effect for stabilization of Ship, Aeroplane and Four wheeler vehicles.
- Estimate natural frequency for single DOF undamped & damped free vibratory systems.
- Determine response to forced vibrations due to harmonic excitation, base excitation and excitation due to unbalance forces.
- Estimate natural frequencies, mode shapes for 2 DOF undamped free longitudinal and torsional vibratory systems.
- Describe noise and vibration measuring instruments for industrial / real life applications along with suitable method for noise and vibration control.

Unit I: Balancing

Static and dynamic balancing, balancing of rotating masses in single and several planes, primary and secondary balancing of reciprocating masses, balancing in single cylinder engines, balancing in multi-cylinder in-line engines, direct and reverse cranks method -radial and V engines. Introduction to Balancing machines – Types, Classification and Methods

Unit II: Gyroscope

Introduction, Precessional angular motion, Gyroscopic couple, Effect of gyroscopic couple on an airplane,

Effect of gyroscopic couple on a naval ship during steering, pitching and rolling, Stability of a Four Wheel drive moving in a curved path, Stability of a two wheel vehicle taking a turn, Effect of gyroscopic couple on a disc fixed rigidly at a certain angle to a rotating shaft.

Unit III: Single Degree of Freedom Systems – Free Vibration

Fundamentals of Vibration: Elements of a vibratory system, vector representation of S.H.M., degrees of freedom, Introduction to Physical and Mathematical modeling of vibratory systems: Bicycle, Motor bike and Quarter Car. types of vibration, equivalent stiffness and damping, formulation of differential equation of motion (Newton, D'Alembert and energy method)

Undamped free vibrations: Natural frequency for longitudinal, transverse and torsional vibratory systems.

Damped free vibrations: Different types of damping, Viscous damping – over damped, critically damped and under damped systems, initial conditions, logarithmic decrement, Dry friction or coulomb damping - frequency and rate of decay of oscillations.

Unit IV: Single Degree of Freedom Systems - Forced Vibrations

Forced vibrations of longitudinal and torsional systems, Frequency Response to harmonic excitation, excitation due to rotating and reciprocating unbalance, base excitation, magnification factor, Force and Motion transmissibility, Quality Factor. Half power bandwidth method, Critical speed of shaft having single rotor of undamped systems.

Unit V: Two Degree of Freedom Systems - Undamped Vibrations

Free vibration of spring coupled systems – longitudinal and torsional, torsionally equivalent shafts, natural frequency and mode shapes, Eigen value and Eigen vector by Matrix method, Combined rectilinear and angular motion, Vibrations of Geared systems.

Unit VI: Measurement and Control of Vibrations, Introduction to Noise:

- A) Measurement: Vibration Measuring Instruments, Accelerometers, Impact hammer, Vibration shakers, Vibration Analyzer, Vibration based condition monitoring, Analysis of Vibration Spectrum, Standards related to measurement of vibration.
- **B**) Control: Vibration control methods passive, semi active and active vibration control, control of excitation at the source, control of natural frequency, Vibration isolators, Tuned Dynamic Vibration Absorbers.
- *C) Noise:* Fundamentals of noise, Sound concepts, Decibel Level, Logarithmic addition, subtraction and averaging, sound intensity, noise measurement, Noise control at the Source, along the path and at the receiver, Reverberation chamber, Anechoic Chamber, Noise standards. (Unit VI Only theoretical treatment)

Books

Text:

- 1. S. S. Rao, Mechanical Vibrations, Pearson Education Inc. New Delhi.
- 2. G. K. Grover, Mechanical Vibrations, New Chand and Bros., Roorkee
- 3. Wiiliam J Palm III, Mechanical Vibration, Wiley India Pvt. Ltd, New Delhi
- 4. Uicker J. John, Jr, Pennock Gordon R, Shigley Joseph E., Theory of Machines and Mechanisms,

International Version, OXFORD University Press, New Delhi.

- 5. M L Munjal, Noise and Vibration Control, Cambridge University Press India
- 6. S. S. Rattan, Theory of Machines, Third Edition, McGraw Hill Education (India) Pvt. Ltd. New Delhi.

References:

- 1. Weaver, Vibration Problems in Engineering, 5th Edition Wiley India Pvt. Ltd, New Delhi.
- 2. Bell, L. H. and Bell, D. H., Industrial Noise Control Fundamentals and Applications , Marcel Dekker Inc.
- 3. Alok Sinha, Vibration of Mechanical System, Cambridge university Press, India
- 4. Debabrata Nag, Mechanical Vibrations, Wiley India Pvt. Ltd, New Delhi.
- 5. Kelly S. G., Mechanical Vibrations, Schaums outlines, Tata McGraw Hill Publishing Co. Ltd., New Delhi.
- 6. Meirovitch, L., Elements of Mechanical Vibrations, McGraw Hill.
- 7. Ver, Noise and Vibration Control Engineering, Wiley India Pvt. Ltd, New Delhi.
- 8. Bies, D. and Hansen, C., Engineering Noise Control Theory and Practice, Taylor and Francis.
- 9. Shrikant Bhave, Mechanical Vibrations Theory and Practice, Pearson, New Delhi

Term Work:

- A] Compulsory Experiments (Sr. No. 1 to 6)
- 1. Balancing of wheel / rotor on computerized balancing machine OR Experimental verification of dynamic balancing of rotating masses.
- 2. To determine the natural frequency of damped vibration of single degree freedom system and to find it's damping coefficient.
- 3. To obtain frequency response curves of single degree freedom system of vibration for different amount of damping.
- 4. To verify natural frequency of torsional vibration of two rotor system and position of node.
- 5. To measure vibration of healthy and faulty beam using FFT analyser in time and/ or frequency domain and further classify the condition.
- 6. To measure noise of any healthy and faulty machine element and represent it into time and/or frequency domain and further predict the condition in future.
- B] Any Two Experiments from the following:
- 1. To determine critical speed of shaft with single rotor.
- 2. Experimental verification of principle of dynamic vibration absorber.
- 3. Experiment on shock absorbers and to plot its characteristic curve.
- 4. To determine the effect of active gyroscopic couple on a spinning disc and verify the gyroscopic effect.
- 5. Industrial visit based on Conditioning Monitoring and Fault Diagnosis.
- C] List of Compulsory Assignment:
- 1. Simulation (using suitable software) of free response of SDOF damped system to demonstrate different damping conditions by solving differential equation numerically.

OR

2. Simulation (using suitable software) of total response of SDOF damped system to harmonic excitation by solving differential equation numerically.

OR

3. A case study based on conditioning monitoring and fault diagnosis using machine learning.

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402043: Turbomachinery						
Teaching Scheme		Cred	its	Examination Scheme		
Theory	02 Hrs/week	Theory	02	In-Semester		
Practical	02 Hrs/week	Term Work	01	End-Semester*	50 marks	
				Term Work	50 marks	

Prerequisites: Fluid Mechanics, Thermodynamics, Heat Transfer, Engineering Mathematics

Course Objectives:

- 1. To provide the knowledge of basic principles, governing equations and applications of Turbomachines.
- 2. To provide the students with opportunities to apply basic thermo fluid dynamics flow equations to Turbomachines.
- 3. To explain construction and working principles of Turbomachines.
- 4. To evaluate the performance characteristics of Turbomachines.

Course Outcomes:

On completion of the course the learner will be able to;

- CO 1: **Validate** impulse moment principle using flat, inclined and curved surfaces and **investigate** performance characteristics of hydraulic turbines.
- CO 2: **Determine** performance parameters of impulse and reaction steam turbine along with discussion of nozzles, governing mechanism & losses.
- CO 3: **Measure** performance parameters of single & multistage centrifugal pumps along with discussion of cavitation and selection.
- CO 4: **Explain** performance parameters of centrifugal compressor along with discussion of theoretical aspects of axial compressor.

Course Contents

Unit 1	Impact of Jet and Hydraulic Turbines
	Introduction and Impact of Jet
	Introduction to Turbomachines (Hydraulic & Thermal), Classification of Turbo
	machines, Applications of Turbomachines. Impulse momentum principle and its
	application to fixed and moving flat, inclined, and curved plate/vanes. Velocity
	triangles
	and their analysis, work done equations, vane efficiency (No numerical)

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	402044B: Design of Heat Transfer Equipments						
Teaching	Scheme	heme Credits		Examination Scheme			
Theory	03	Theory	03	In-Semester	30		
Tutorial		Tutorial		End-Semester	70		
			F	Term Work	100		

Prerequisites: Thermodynamics, Heat Transfer

Course Objectives:

- 1. **Understand** the basic concept and design methodology of heat exchangers.
- 2. **Identify** the design requirements for different types of heat exchangers
- 3. **Define** the important heat-exchanger design parameters
- 4. **Perform** sizing of a given type of heat exchanger for a specific application.
- 5. **Make** use of basic knowledge of fluid mechanics, heat transfer, and material properties in both performance and design calculations.

Course Outcomes:

On completion of the course the learner will be able to;

CO1: EXPLAIN the design aspect of heat exchanger considering fouling factor for Heat Transfer Applications

CO2: SELECT and DESIGN the double tube heat exchangers for process industry

CO3: DESIGN the Shell & Tube Heat Exchangers for specified conditions

CO4: DESIGN the condensers and evaporators for refrigeration applications

CO5: **DESIGN** the compact heat exchangers

CO6: ANALYSE the performance of counter and cross flow cooling tower.

Course Contents

Unit 1: Fundamentals of Heat Exchanger Design

Introduction: Introduction, classification of heat exchangers and their applications, different standards used for heat exchanger.

Basics of heat exchanger design: Basic design equation, LMTD for parallel flow and counter flow arrangement, correction factor for LMTD for cross flow and multi –pass heat exchangers, Effectiveness - NTU method for heat exchanger design/analysis.

Fouling of Heat Exchanger: Introduction, causes of fouling, types of fouling, effect of fouling, fouling factor, overall heat transfer coefficient with fouling, fouling factors for various process and services, methods to reduce fouling, cleaning process of fouled heat exchanger

Unit 2 Double Pipe Heat Exchanger:

Constructional features, Applications, Thermal and Hydraulic design of inner tube and annulus, hairpin heat exchanger with bare and finned inner tube, total pressure drop, Rating and sizing problem. Correlations for tube side pressure drop and heat transfer coefficients. Pressure drop and heat transfer coefficient correlations for shell side flow, different methods to enhance the heat transfer coefficient (Theoretical Treatment only).

Unit 3 Shell & Tube Heat Exchangers:

Tube layouts for exchangers, Baffled heat exchangers, Calculation of shell and tube heat exchangers, Shell side film coefficients, Shell side equivalent diameter (Kerns method, Bell-Delaware method), The temperature difference in a 1-2 heat exchanger. Shell side pressure drop, Tube side pressure drop, Analysis and performance of 1-2 heat exchanger and design of shell & tube heat exchangers.

Unit 4 Condensers and evaporators for Refrigeration systems:

Design considerations of heat exchangers for refrigeration and air conditioning applications, thermal design of heat exchanger used for refrigeration applications, air cooled condenser, Design considerations of Evaporative condensers.

Evaporator: Evaporator for refrigeration and air-conditioning, thermal analysis of evaporator, standards for evaporators and condensers,

Unit 5 Design of compact heat exchangers:

Classification of compact heat exchangers, Plate heat exchangers (Numerical treatment), plate fin heat exchanger, tube fin heat exchanger (Numerical treatment), coiled tube heat exchangers (Numerical treatment), mini and micro channel heat exchangers, factors affecting on design of heat exchanger, Thermal analysis in compact heat exchanger.

Unit 6 Direct Contact Heat Exchanger:

Cooling towers, relation between wet bulb & dew point temperatures, Classification of cooling towers, Cooling tower internals and the roll of fills, Heat Balance, Analysis of cooling tower requirements, Deign of counter flow, cooling towers, Determination of the number of diffusion units.

Books and other resources

Text Books:

1. Fundamentals of Heat Exchanger Design by Ramesh K Shah, Wiley Publication

- 2. Compact Heat Exchangers by Kays, V.A. and London, A.L., McGraw Hill
- 3. Process Heat transfer by Donald Q Kern, McGraw Hill

References Books:

- 1. Heat Exchanger Design Handbook by Kuppan, T, Macel Dekker, CRC Press
- 2. Heat Exchanger Selection, Rating and Thermal Design by Sadik, Kakac, CRC Press

Web References:

- 1. https://www.pdfdrive.com/heat-exchanger-design-handbook-e56045839.html
- 2. https://www.pdfdrive.com/heat-exchangers-book-e25375475.html
- 3. https://www.pdfdrive.com/heat-exchangers-selection-rating-and-thermal-design-third-edition-e186214274.html
- 4. https://www.pdfdrive.com/compact-heat-exchangers-selection-application-design-and-evaluation-e186388889.html

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402044C - Modern Machining Processes						
Teaching Scheme	Credits	Examination Scheme				
Theory: 03 Hr./Week	03	In-Semester : 30 Marks				
	Theory: 03	End-Semester : 70 Marks				
	-					

Prerequisite

Engineering Materials and Metallurgy, Manufacturing Processes

Course Objectives

- 1. To understand the different modern machining process.
- 2. To evaluate the process parameters of modern machining processes.
- 3. To able to select the process for application.
- 4. To apply the knowledge of different modern machining for manufacturing.

Course Outcomes

On completion of the course, learner will be able to

- CO1. UNDERSTAND and ANALYZE the mechanism, process parameters of mechanical assisted modern machining processes.
- CO2. UNDERSTAND the mechanism, construction and working of laser, plasma and electron beam assisted machining.
- CO3. CLASSIFY and ANALYZE the mechanism, process parameters of the chemical and electrochemical machining.
- CO4. RELATE and ANALYZE the mechanism and select process parameters Electrical Discharge Machining for an application.
- CO5. ILLUSTRATE the application of micromachining processes.
- CO6. SUGGEST appropriate nanomachining process for the specific application.

Course Contents

Unit I Mechanically Assisted Modern Machining Process

[08 Hr.]

Introduction to modern manufacturing processes, Need and classification of modern manufacturing methods.

Introduction to advanced Mechanical Energy Process machining processes and their classification, - Abrasive Jet Machining (AJM), Abrasive Water Jet Machining (AWJM), Ultra Sonic Machining (USM), Water Jet Machining (WJC) -Principle, Working, process parameters, Effect of process parameters on Material removal rate, tool wear, surface finish, Advantages, Limitations & applications, economics of machining.

Unit II Energy Assisted Modern Fabrication Process

[07 Hr.

Introduction to Energy Process machining processes, Principle, applications, classifications and selection, process parameters, concept of energy level, Heat Affected Zone and economics of the process in Laser beam machining (LBM) Laser Optics, Plasma arc machining (PAM), Electron Beam Machining (EBM), Focused Ion beam (FIB).

Unit III

Electro-chemical Machining Process

[07 Hr.]

Electro chemical machining (ECM): Introduction, Working Principle, equipment, process parameters, material removal rates, surface integrity, type of electrolyte, Advantages, limitations & applications of ECM, economics of machining.

Electrochemical Grinding (ECG), Electro stream Drilling (ESD), Photochemical machining (PCM)

Chemical machining (ChM).

Unit IV Electro-thermal Machining Process

[08 Hr.]

Electric discharge machining (EDM): Introduction, Working Principle, EDM-Spark Circuits, selection of tool electrodes and dielectric fluids, process parameters, material removal rates, surface integrity, Heat Affected zone, Advantages, limitations & applications of EDM, Wire Electric Discharge Machining (W-EDM), Electric Discharge Grinding (EDG), Electric Discharge Diamond Grinding (EDDG), economics of machining. Electrochemical discharge machining (ECDM)

Unit V Micro And Precision Manufacturing Process

[07 Hr.]

Micro machining processes that include working principle, material removal mechanism, effect of process parameters, materials processed, applications - Diamond turn machining, micro turning, Micro drilling, micro engraving, micro milling, Micro electro discharge machining, Case study on each process. economics of machining.

Unit VI Nano-Machining And Nano Finishing Techniques

[08 Hr.]

Fundamental of micro and nano technology, Effect of material aspects, concepts of micro and Nano systems and Microsystems Products, Microsystems and Microelectronics, Micro and Nano fabrication-wet and dry etching, photolithography-LIGA process, Application of Microsystems, Case study on MEMS.

Magnetic Abrasives Finishing (MAF), Abrasive Flow Finishing (AFF) Magnetorheological Finishing (MRF), Rotational - Magnetorheological Abrasive Flow Finishing (R-MRAFF).

Books & Other Resources

Text Books

- 1. V. K. Jain "Advanced Machining Processes" Allied Publishers Pvt. Ltd., New Delhi, 2007.
- 2. Pandey P.C. and Shan H.S. "Modern Machining Processes" Tata McGraw-Hill, New Delhi, 2007.
- 3. Production technology, HMT, McGraw Hill Education India Pvt. Ltd. 2001.
- 4. M. P Groover., "Fundamentals of Modern Manufacturing: Materials, Processes, and Systems", 6th edition, Wiley 2015.

Reference Books

- 1. V. K. Jain, "Micro manufacturing Processes", CRC Press.
- 2. R. Balasubramaniam, RamaGopal V. Sarepaka, Sathyan Subbiah, "Diamond Turn Machining: Theory and Practice", CRC Press.
- 3. "MEMS Material and Process Handbook", Reference proceedings, Reza Ghodssi, Pinyen Lin, Springer.
- 4. Hassan El-Hofy, "Advanced Machining Processes", McGraw Hill Publications.
- 5. Julian W. Gardner, "Microsensors MEMS and smart devices", Wiley.
- 6. Mc Geough, "Advanced Methods of Machining", Chapman and Hall, London, 1998.
- 7. A. Ghosh and A. K. Mallik, Manufacturing Science, East-West Press, New Delhi, 2006.

Web References

- 1. https://nptel.ac.in/courses/112/103/112103202/#
- 2. https://nptel.ac.in/courses/112/104/112104028/#
- 3. https://nptel.ac.in/courses/112/105/112105212/

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402044D: Industrial Engineering							
Teaching Scheme		Cred	its	Examination Scheme			
Theory	3 Hrs./Week	Theory	Theory 3 Ir		30 Marks		
Tutorial		Tutorial		End-Semester	70 Marks		

Prerequisites: Basic concepts of Mathematics and Mechanical Engineering, Industrial Orientation, Quality Control, Human Psychology, Basic Finance, Passion for Continual Improvement.

Course Objectives:

- **6.** To introduce the concepts, principles, and framework of Industrial Engineering and Productivity enhancement approaches.
- **7.** To familiarize the students with different time study and work measurement techniques for productivity improvement.
- **8.** To introduce various aspects of facility design.
- **9.** To acquaint the students with various components and functions of Production Planning and Control.
- **10.** To acquaint the student about inventory management and approaches to control.
- 11. To acquire the students with concepts of ergonomics, value engineering and job evaluation.

Course Outcomes

Learner will be able to:

- Evaluate the productivity and implement various productivity improvement techniques.
- Apply work study techniques and understands its importance for better productivity.
- Demonstrate the ability to select plant location, appropriate layout and material handling equipment.
- Use of Production planning and control tools for effective planning, scheduling and managing the shop floor control.
- Plan inventory requirements and exercise effective control on manufacturing requirements.
- Apply Ergonomics and legislations for human comfort at work place and understands the role of value engineering in improving productivity.

Course Contents

Unit 1 Introduction to Industrial Engineering and Productivity 06 Hrs.

Introduction to Industrial Engineering, Historical background and scope, Contribution of Taylor, Gilbreth, Gantt, Maynard, Ford, Deming and Ohno. Importance of Industrial engineering. Introduction to Work system design

Productivity: Definition of productivity, Measures of Productivity, Total Productivity Model, Need for Productivity Evaluation, Productivity measurement models, Productivity improvement

approaches, Principles, Productivity Improvement techniques – Technology based, Material based, Employee based, Product based techniques. (Numerical on productivity measurement)

Unit 2 Work Study

08 Hrs.

Method Study: Introduction and objectives, Areas of application of work study in industry, Selection and Basic procedure. Recording techniques, Operations Process Chart, Flow Process Chart (Man, Machine & Material) Multiple Activity Chart, Two Handed process chart, Flow Diagram, String Diagram and Travel Chart, Cycle and chronocycle graphs, SIMO chart, Therbligs, Micro motion and macro-motion study: Principles of motion economy, Normal work areas and work place design. Work measurement: Techniques, time study, steps, work sampling, Determination of time standards. Observed time, basic time, normal time, rating factors, allowances, standard time, and standard time determination. (Numerical)

Introduction to PMTS, MTM, and MOST.

Unit 3 Production Facility Design

06 Hrs.

Plant Location: Introduction, Factors affecting location decisions, Multi-facility location Plant Layout: Principles of Plant layout and Types, factors affecting layout, methods, factors governing flow pattern, travel chart for flow analysis, analytical tools of plant layout, layout of manufacturing shop floor, repair shop, services sectors, and process plant. Layout planning,

Quantitative methods of Plant layout and relationship diagrams. Dynamic plant layout.

Material Handling: Objectives and benefits of Material handling, Relationship between layout and Material handling, Equipment selection.

Unit 4 Production Planning and Control

08 Hrs.

Types and methods of Production, and their Characteristics, functions and objectives of Production Planning and Control, Steps: Process planning, Loading, Scheduling, Dispatching and Expediting with illustrative examples, Capacity Planning, Aggregate production planning and Master production scheduling. Introduction to a line of balance, assembly line balancing, and progress control.

Forecasting techniques: Causal and time series models, Moving average, Exponential smoothing, Trend and Seasonality. (Numericals)

Unit 5 Inventory and Inventory Control

08 Hrs.

Materials: Profit Centre: Role of materials management techniques in material productivity improvement, cost reduction and value improvement.

Purchase management: Purchase management, incoming material control. Acceptance sampling and inspection. Vendor rating system.

Inventory: Functions, Costs, Classifications, Deterministic inventory models and Quantity discount Inventory control: EOQ (Numericals), concepts, type of Inventory models-deterministic and probabilistic, Selective inventory control, Fundamental of Material Requirement Planning (MRP-I), Manufacturing Resource Planning (MRP-II), Enterprise Resource Planning (ERP), Just-in-Time system (JIT) and Supply Chain Management (SCM)

Unit 6 Ergonomics, Value Engineering and Job Evaluation

08 Hrs.

Ergonomics: Introduction to ergonomics and human factors Engineering - physiological basis of human performance, basic anatomy of human body and its functional systems; principles of ergonomics, design of display and controls in relation to information processing by human being. Introduction to Rapid Upper Limb Assessment (RULA) and Rapid Entire Body Assessment (REBA) Value engineering: VE concepts, Principles, Methodologies and standards, methods of functional analysis.

Job Evaluation and Wage Plan: Objective, Methods of job evaluation, job evaluation procedure, merit rating (Performance appraisal), method of merit rating, wage and wage incentive plans, Performance appraisal, concept of KRA (Key Result Areas), Introduction to industrial legislation.

Books and other resources

Text Books:

- 4. O. P. Khanna, Industrial engineering and management, Dhanpat Rai publication
- 5. M Mahajan, Industrial Engineering and Production Management, Dhanpat Rai and Co.
- 6. Martend Telsang, Industrial Engineering, S. Chand Publication.
- 7. Banga and Sharma, Industrial Organization& Engineering Economics, Khanna publication.

References Books:

- 1. Askin, Design and Analysis of Lean Production System, Wiley, India
- 2. Introduction to Work Study by ILO, ISBN 978-81-204-1718-2, Oxford & IBH Publishing Company, New Delhi, Second Indian Adaptation, 2008.
- 3. H. B. Maynard, K Jell, Maynard's Industrial Engineering Hand Book, McGraw Hill Education.
- 4. Zandin K.B., Most Work Measurement Systems, ISBN 0824709535, CRCPress, 2002
- 5. Martin Murry, SAP ERP: Functionality and Technical Configuration, SAP Press; 3rd New edition (2010).
- 6. Barnes, Motion and time Study design and Measurement of Work, Wiley India
- 3. Sumanth, D.J, "Productivity Engineering and Management", TMH, New Delhi, 1990.
- 4. Edosomwan, J.A, "Organizational Transformation and Process re- Engineering", British Cataloging in publications, 1996.
- 5. Prem Vrat, Sardana, G.D. and Sahay, B.S, "Productivity Management A systems approach", Narosa Publications, New Delhi, 1998.
- 6. Francis, R.L., and White, J.A, "Facilities layout and Location", Prentice Hall of India, 2002.
- 7. James A. Tompkins, John A. White, "Facilities Planning", Wiley, 2013
- 8. Richard L. Francis, Leon F Mc Ginnes and John A. White, "Facility Layout and Location- An Analytical Approach", PHI, 1993
- 9. G. K. Agarawal, "Plant Layout and Material Handling", Jain Brothers, 2007

Web References:

- 1. https://archive.nptel.ac.in/courses/112/107/112107143/#
- 2. https://nptel.ac.in/courses/112107249
- 3. https://onlinecourses.nptel.ac.in/noc22_me04/preview
- 4. https://nptel.ac.in/courses/112107292
- 5. https://nptel.ac.in/courses/112107142

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402044E: Internet of Things						
Teaching Scheme		Credi	its	Examination Scheme		
Theory	3 Hrs./Week	Theory	Theory		30 Marks	
				End-Semester	70 Marks	

Prerequisites: Systems in Mechanical Engineering, Programming and Problem Solving, Basic Electronics Engineering, Solid Mechanics, Solid Modeling and Drafting, Electrical and Electronics Engineering, Mechatronics, Measurement Laboratory, Fluid Power & Control Laboratory

Course Objectives:

- 12. **INTRODUCTION** to IoT, Overview of IoT Building Blocks
- 13. **BUILD** small applications in IoT for Mechanical Engineering Applications using Sensors, Actuators, Microcontrollers and Cloud
- 14. **LEARN** commonly used IoT Simulation Hardware platforms
- 15. UNDERSTAND different Communication Technologies used in IoT
- 16. **DEVELOPMENT** of application level protocol and Security of IoT Ecosystem
- 17. **UNDERSTAND** IoT applications in different domains

Course Outcomes:

On completion of the course the learner will be able to;

- CO7: **EXPLAIN** the Applications/Devices, Protocols and Communication Models of IoT
- CO8: **DEMONSTARTE** small Mechanical Engineering IoT oriented applications using Sensors, Actuators, Microcontrollers and Cloud
- CO9: **SELECT** commonly used IoT Simulation Hardware platforms
- CO10: APPLICATION of Interfacing and Communication Technologies for IoT
- CO11: ILLUSTRATE IoT Application Development and Security of IoT Ecosystem
- CO12: EVALUATE Present and Future Domain specific Applications of IoT Ecosystem

Course Contents

Unit 1 Introduction to the Internet of Things (IoT)

Overview, History, Definition and Characteristics, Connectivity Terminologies, Building blocks, Types of technologies used in IoT System, Baseline Technologies (Machine-to-Machine (M₂M) communications, Cyber-Physical-Systems (CPS)), IoT Vs M₂M, IoT enabled Technologies, IoT Levels and Templates, Design Methodology, The Physical Design Vs Logical Design of IoT, Functional blocks of IoT and Communication Models/Technologies, Development Tools used in IoT, IoT Architecture and Protocols, Various Platforms for IoT, Real time Examples of IoT, Challenges in IoT, The process flow of an IoT application, Evolution of Connected Devices, Applications of IoT, IoT Enablers, Overview of Governance, Privacy and Security Issues.

Unit 2 Sensors, Actuators and Microcontrollers

Measuring physical and virtual quantities in digital world, Overview of Sensors working, Analog Vs Digital Sensors, Wired Vs Wireless Sensors, Types of Sensors, Types of Converters Types of Transducers and Actuator, Controlling Hardware, Types of Controller, Role of microcontroller as gateway to interfacing sensors and actuators, Microcontroller Vs Microprocessor,

Type of microcontrollers in embedded System

Unit 3 IoT Simulation Environment Hardware platforms and Endpoint Interfacing

IoT supported Hardware platforms - Introduction to IoT Simulation Environment and Devices (Raspberry Pi, Espressif Processors, Arduino), Architecture, Setup, IDE, Installation, Interfaces (serial, SPI, I₂C), Programming with focus on interfacing for reading input from pins, connecting external gadgets/sensors/actuators, Controlling and Displaying Output, Libraries, Basics of Embedded C programming

Interfacing - Interfacing Input, Intermediate, Output and Display Sensors, Converters, Actuators, Controlling Hardware, Controllers and Network Devices,

IoT Architecture - Building architecture and Open source architecture (OIC), Main design principles and needed capabilities, An IoT architecture outline, Standards Considerations

Unit 4 Interfacing and Communication for Building IoT Applications

Communication - Overview and Working of Controlled Systems, Connectivity models - TCP/IP Vs OSI model, IoT Communication Models, IoT Communication APIs, Serial Vs Parallel Communication, Wires Vs Wireless Communication, their Technologies and Hardware **IoT Communication Protocols** - Protocol Standardization for IoT, Role of M₂M in IoT, M₂M Value Chains, IoT Value Chains, M₂M and WSN Protocols (SCADA and RFID)

Physical Servers and Cloud Platforms - Web server, Posting sensor(s) data to web server, Introduction to Cloud Storage models and Communication APIs Webserver, API Virtualization concepts and Cloud Architecture, Advantages and limitations of Cloud computing, IoT Cloud platforms, Cloud services

Unit 5 IoT Application Development and Security of IoT Ecosystem

Application Protocols - MQTT, REST/HTTP, SQL Back-end Application Designing (Designing with Apache, MySQL, HTML, CSS), Non SQL Back-end Application Designing (MongoDB Object type Database, jQuery for UI Designing), JSON lib for data processing **Security** - Need of security in IoT, Security & Privacy during development, Privacy for IoT enabled devices, IoT security for consumer devices, Security levels, protecting IoT devices, Security, Privacy and Trust in IoT-Data-Platforms

Unit 6 Present and Future Domain specific Applications of IoT Ecosystem

IoT applications for industry - Future Factory Concepts, Brownfield IoT, Smart Objects, Smart Applications. Study of existing IoT platforms /middleware, Business, Manufacturing, Smart Homes/Home automation, Surveillance applications, Connected Vehicles, Agriculture, Healthcare, Activity Monitoring, Retail, Logistics, Security, Health and Lifestyle, Legal challenges, IoT in Environmental Protection Modern Day IoT Applications, Smart Grid, Smart Cities - Security, Privacy and Trust in IoT-Data-Platforms for Smart Cities, First Steps Towards a Secure Platform, Smartie Approach. Data Aggregation for the IoT in Smart Cities

Future - Future IoT ecosystem, Need of powerful core for building secure algorithms, Examples for new trends (AI, ML penetration to IoT)

Books and other resources

Text Books:

- 8. Bahga, A. and Madisetti, V., (2015), "Internet of Things A Hands-on Approach," Universities Press, ISBN: 9788173719547
- 9. Hajjaj, S S H. and Gsangaya, K. R., (2022), "The Internet of Mechanical Things: The IoT Framework for Mechanical Engineers," CRC Press, ISBN: 9781032110950
- 10. Raj, P. and Raman, A. C., (2017), "The Internet of Things: Enabling Technologies, Platforms, and Use Cases," Auerbach Publications/CRC Press, ISBN: 9781498761284
- 11. Adrian McEwen, A. and Cassimally, H., (2013), "Designing the Internet of Things," John Wiley

- and Sons, ISBN:
- 12. Veneri, G., Capasso, A., (2018), "Hands-On Industrial Internet of Things: Create a powerful Industrial IoT infrastructure using Industry 4.0," Packt Publishing, ISBN: 9781789537222
- 13. Hersent, O, Boswarthick, D., Elloumi, O., (2012), "The Internet of Things: Key Applications and Protocols", Wiley, ISBN: 9781119994350
- 14. Uckelmann, D., Harrison, M., Michahelles, F., (2011), "Architecting the Internet of Things," Springer, ISBN: 9781119994350

References Books:

- 10. daCosta, F., (2013), "Rethinking the Internet of Things: A Scalable Approach to Connecting Everything", Apress Publications, ISBN: 9781430257417
- 11. Waher, P., (2015), "Learning Internet of Things," Packt Publishing, ISBN: 9781783553532
- 12. Ovidiu, V. and Friess, P., (2014), "Internet of Things From Research and Innovation to Market Deployment," River Publishers, ISBN: 9788793102941, https://www.riverpublishers.com/pdf/ebook/RP_E9788793102958.pdf
- 13. Ida, N., (2020), "Sensors, Actuators and Their Interfaces," SciTech Publishers, ISBN: 9781785618352
- 14. Pfister, C., (2011), "Getting Started with the Internet of Things," O'Reilly Media, ISBN: 9781449393571
- 15. Wallace, S., Richardson, M., Wolfram Donat, W., (2021), "Getting Started With Raspberry Pi: Getting to Know the Inexpensive ARM-Powered Linux Computer," Make Community, LLC, ISBN: 9781680456998
- 16. Elangovan, U., (2019), "Smart Automation to Smart Manufacturing: Industrial Internet of Things," Momentum Press, ISBN: 9781949449266
- 17. Jha, S., Tariq, U., Joshi, G. P., Solanki, V. K., (2022), "Industrial Internet of Things: Technologies, Design, and Applications," CRC Press, ISBN: 9780367607777
- 18. Schwartz, M., (2016), "Internet of Things with Arduino Cookbook," Packt Publishing, ISBN: 9781785286582
- 19. Kurniawan, A., (2019), "Internet of Things Projects with ESP32: Build exiting and powerful IoT projects using the all-new Expresif ESP32," Packt Publishing, ISBN: 9781789956870

Web References:

- Misra, S., (2019), "Introduction to internet of things," IIT Kharagpur, https://nptel.ac.in/courses/106105166
- https://www.udemy.com/internet-of-things-iot-for-beginners-getting-started/
- http://playground.arduino.cc/Projects/Ideas
- http://www.megunolink.com/articles/arduino-garage-door-opener
- http://www.willward1.com/arduino-wifi-tutorial
- http://www.toptechboy.com/arduino-lessons
- https://www.eprolabs.com
- http://www.makeuseof.com/tag/pi-overdose-heres-5-raspberry-pi-alternatives

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

	402045A: Product Design and Development							
Teaching Scheme		Credits		Examination Scheme				
Theory	:03 Hrs Per Week	Theory	:03	In-Semester	: 30			
Tutorial	:	Tutorial	:	End-Semester	:70			
				Term Work	:			

Pre requisites: Basic Engineering Science - Physics, Chemistry, Material Science, Engineering Metallurgy, Manufacturing processes Etc..

Course Objectives:

To explain student's significance of

- 1. Product design and Product development
- 2.Market Survey & Product Specification Finalization
- 3. Concept Inception, Verification and selection
- 4. Concept Exploration & Development
- 5.Design Verification and Validation
- 6. Robust Design and Development

Course Outcomes:

On completion of the course the learner will be able to;

- C01: Understand Product design and Product development processes
- CO2: Understand Processes, tools and techniques for Market Survey & Product Specification Finalization
- CO3: Understand Processes, tools and techniques for Concept Inception, Verification and selection
- CO4: Understand Processes, tools and techniques for Concept Exploration & Development
- CO5: Understand Processes, tools and techniques for Design Verification and Validation

CO6: Understand Processes, tools and techniques for Robust Design and Development **Course Contents** Unit 1 **Unit 1 Name- Introduction to Product Design and Development** 6Hrs Topics- Product design and Development definition, Objectives of Product design and development, Engineering Design Process, Engineering Development Process (Gateway System), Product Design Vs Product Development, Features of successful product design and development, Essential Factors for product design, The challenges of product development, ASIMOW Model/Morphology of product design, Who design and develops product-Concurrent engineering approach/CFT Approach, Reasons for new product failure, Product Life Cycle Unit 2 **Unit 2 Name-Market Survey & Product Specification Finalization** 6Hrs Topics- Product definition, Types of products, Customer Population and Market segmentation- Types of customers and Needs, Customer need Models- Introduction to Kano Model, Triz Method/Altshuller Matrix, Design Thinking, etc. Types of Design information and the Various Sources of information, Product planning and its Phases,

	Mission statement and Technical Questioning, Technology forecasting and S-curve,
	Tools for gathering Customer needs, QFD and House of quality
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Unit3	Unit 3 Name-Concept Inception, Verification and selection 6Hrs
	Topics- Idea generation and Idea generation approaches-Triz Method, Benchmarking,
	Brainstorming, Alternate thinking, Reverse Engineering etc, Product Policy of an
	organization, Selection of Profitable Concept- SWOT Analysis, Concept Selection
	Process, Pugh's Concept selection process, Concept Analysis- Marketing aspect,
	Product characteristics (Functional/Operational/Durability/Aesthetic/Ergonomic
	Aspects), Economic analysis, Production aspect, functional Modelling and
	decomposition- Functional analysis system technique, Subtract and operate procedure
Unit 4	Unit 4 Name-Concept Exploration & Development 6Hrs
	Topics-Solid Modelling of part and assembly, Product architecture, Digital product
	design of part and assembly with respect to Engineering drawing definition,
	Classification of engineering drawing, Elements of production drawing, Bill of
	material, Types of dimensions, Arrangement of dimensions, Principles of
	dimensioning, Limits, Fits and Tolerances, Geometric Tolerances, Datum System,
	Design for Assembly, Design for manufacturing, Design for processes, Product design
	Steps, Introduction of Ergonomics in product design, Design Review/Part Print
	Analysis
Unit 5	Unit 5 Name-Design Verification and Validation 6Hrs
	Topics-FEA-CFD-MBD-FSI, Simulation driven design, Additive manufacturing,
	Policy and Homologation certification by National and International agencies,
	Introduction to Break Even analysis and Production capacity planning, Make VS buy
	Decision, Business case Preparation, Facility tooling and gauges design and
	Development- Vendor Development, Letter of Intent, Purchase order, Product costing,
	Product Testing and Validation, Introduction to Production part approval process tools
	(PPAP)
Unit 6	Unit 6 Name-Robust Design and Development 6Hrs
	Tools and Techniques for Robust design and Development- Advance Product Quality
	Planning, Design Failure Mode Effect Analysis, Value Analysis and Value
	Engineering, Product Life cycle management and Product data Management etc
	Case studies on-
	1. Teamcenter application in Product design and Development
	2. DFMEA (Minimum Three parts)
	3. Process Flow Chart (Minimum Three Parts)
	4. Part Print analysis (Minimum Three Parts)
Toyt Rooks	

Text Books:

- 1. K. Chitale; R.C. Gupta, Product Design and Manufacturing, Prentice Hall India.
- 2. Dieter George E., Engineering Design McGraw Hill Pub. Company, 2000.
- 3. How Products are made by Jocqueline L. Longe
- 4. Creating Innovative products Using Total Design by Don Clausing and Ron Andrade
- 5. Metrics and Case Studies For Evaluating engineering designs by Jay Alan Moody
- 6. Understanding Engineering Design by Richard Birmingham
- 7. Designing for quality by Robert H. Lochner
- 8. New Product development by Barclay Z. Dann P. Holroyd
- 9. Developing an Ergonomics Processes by Alison Heller

References Books:

- 1. Kevin Otto and Kristin Wood, Product Design: Techniques in Reverse Engineering and New Product Development, Pearson Education Inc.
- 2. Grieves, Michael, Product Lifecycle Management McGraw Hill
- 3. Bralla, James G., Handbook of Product Design for Manufacturing, McGraw Hill Pub.

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4. Karl Ulrich, product design and development, TMH.

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402045B: Experimental Methods In Thermal Engineering					
Teaching Scheme		Credits		Examination Scheme	
Theory	3	Theory	3	In-Semester	30
Tutorial	-	Tutorial	-	End-Semester	70
				Term Work	-

Prerequisites: Basics of Physics. Fundamentals of Thermodynamics, Fluid Mechanics & Heat transfer.

Course Objectives:

- 18. To introduce the theory and experimentation in thermal engineering Problem solving approaches, types of engineering experiments, computer simulation and physical experimentation.
- 19. To enhance the knowledge of various measuring instruments, techniques and importance of error and uncertainty analysis.
- 20. To give the exposure to measurement of pressure, flow velocity, measurement of temperature, optical methods of measurement.

Course Outcomes:

On completion of the course the learner will be able to;

- CO13: Identify the suitable instrument for measuring parameters as per performance characteristics
- CO14: Analyze experimental data by using different statistical techniques and estimate error
- CO15: Distinguish different methods of temperature measurements and thermal radiation
- CO16: Classify various pressure measurement instruments and their comparison
- CO17: Explain different flow measurement methods and flow visualization techniques.
- CO18: Apply knowledge of modern engineering experimentation, including calibration, data acquisition, analysis and interpretation using different AI and ML techniques

Course Con	ntents
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Unit 1 Basics of measuring instruments Fundamental elements of a measuring instrument, Calibration, System response, Importance of measurement and experimentation, Selection of measuring system. Characteristics of instruments

Elements of Measuring Instruments Performance characteristics: Static & Dynamic characteristics, Response of general form of instrument, Random and transient input, Instrument loading under static and dynamic condition, Transducer and sensor used for thermal systems.

Unit 2	Analysis	of Experimenta	al Data
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Analysis of experimental data, Causes and type of experimental errors, data reduction techniques, statistical analysis of experimental data, Statistical distributions, probability distributions and curve fitting, Regression analysis, Co-relations.

Uncertainty analysis: Nomenclature, Precision Vs Accuracy, Errors in measurement, Sampling. (**Numericals on Uncertainty analysis**)

Design of Experiments: Factorial Design, Taguchi Method, Response Surface Design (Case studies of experimental work)

Unit 3 Temperature and Heat flux measurement

Overview of thermometry, Thermoelectric temperature measurement, Hg-in-glass thermometer, RTD (Resistance Temperature Detector), thermistor, thermocouple, thermopile, liquid-crystal thermography, optical pyrometer. Themo well, Issues in Heat flux measurements. Thermos profile of heat exchanger. Non-contact type temperature Measurements.

Thermal radiation measurements:

Detection of thermal radiation, Radiation Thermometry. Measurement of emissivity, Reflectivity and transmissivity measurements, Solar radiation measurements.

Unit 4 Pressure measurements

(6 Hrs)

Different pressure measurement instruments and their comparison, Types of Sensors used in Pressure Measurement, Manometers, bourdon tube pressure gauge, diaphragm gauge, bellow gauge, McLeod gauge, Pirani gauge and ionization gauge. Transient response of pressure transducers. Pressure measurements in combustions. Applications of Pressure measurements. (Numerical on Pressure measurements)

Unit 5 Flow measurements

(7 Hrs)

Introduction to Flow Measurement, Positive displacement flow meters, Flow obstruction methods, Magnetic flow meters, LDA (Laser Doppler Anemometry), Other methods. Applications of flow measurements.

Flow visualization techniques – Shadowgraph, Schlieren and interferometer. Other methods. Ultrasonic flow measurement. Flow measurements techniques used to validate CFD results. Micro channel flow measurement. Velocity measurement based on thermal effect.

Unit 6 Data Acquisition System (DAS) and Signal analysis:

(6 Hrs)

General Data Acquisition System, Signal conditioning, storage, Data transmission, - A/D & D/A conversion - Data storage and Display.

AI & ML (Artificial Intelligence & Machine Learning) Applications.

Introduction to AI / ML. Approaches of AI/ ML. Predication of Measurement Parameter using ML Approaches such as Regression/ Classification. Finding Statistical

Parameter such as ANOVA (Analysis of Variance), Correlation.

Books and other resources

Text Books:

- 15. Holman, J.P., "Experimental methods for engineers", Tata McGraw hill 7th Edition, 2007
- 16. E.O. Doebelin, Measurement systems, Application and Design, 5 th edition, Tata McGraw-Hill, 2008
- 17. Beckwith & Buck : Mechanical Measurements
- 18. Willard, Mertt, Dean, Settle: Instrumental Methods of analysis

References Books:

- 1. Morris A.S, "Principles of Measurements and Instrumentation", 3 Edition, Butterworth-Heinemann, 2001.
- 2. Prebrashensky V., "Measurement and Instrumentation in Heat Engineering", Vol.1, MIR Publishers, 1980.
- 3. T.G. Beckwith, J.H. Lienhard V, R. D. Marngoni, Mechanical Measurements, 5 th edition, Pearson Education, 2010
- 4 D.C. Montgomery, Design and Analysis of Experiments, John Wiley, New York.
- 5 Introduction to Machine learning, Nils J.Nilsson
- 6 Introduction to Machine Learning with Python A guide for data scientists, Andreas, C. Muller & Sarah Guido, O'Reilly

Web References:		
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	CR II	

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402045C: Additive Manufacturing				
Teaching Scheme	Credits	Examination Scheme		
Theory: 03 Hr./Week	03	In-Semester : 30 Marks		
	Theory: 03	End-Semester : 70 Marks		

Prerequisite: Manufacturing processes, Engineering metallurgy, solid mechanics

Course Objectives

- 5. To know the principle, methods, possibilities and limitations as well as environmental hazards of Additive Manufacturing technologies.
- 6. To get familiar with the characteristics of the different materials used in Additive Manufacturing technologies
- 7. To explore the potential of additive manufacturing technologies in real life applications.

Course Outcomes

On completion of the course, learner will be able to

- CO7. **Use and Classify** the fundamentals of Additive Manufacturing Technologies for engineering applications.
- CO8. **Identify and Categorize** the methodology to manufacture the products using light-based photo-curing, LASER based technologies and **Study** their applications, benefits.
- CO9. **Identify and categorize** the methodology to manufacture the products using extrusion-based deposition, inkjet-based technologies and **Study** their applications, benefits.
- CO10. **Synthesize, Recommend and Design** the suitable material and process for fabrication and build behavior of verities of product.
- CO11. **Design** and **Construct** the AM equipment's for appropriate applications and the input CAD model.
- CO12. **Develop** the knowledge of additive manufacturing for various real-life applications.

Course Contents

Unit I Introduction to additive manufacturing

[08 Hr.]

Introduction to AM, Historical Development, Additive v/s Conventional Manufacturing, Role of AM in Product development cycle, Rapid prototyping, Relevance of AM in Industry 4.0, Current industry and manufacturing trends driving AM, AM Process-Chain, Reverse engineering, Advantages, Types of materials, Classification of AM Processes (Process-based, material form based, application-based - direct and indirect processes and Micro- and Nano-additive processes), Process Planning for Additive Manufacturing,

Unit II Light and LASER based techniques

[08 Hr.]

Introduction, Process and mechanism, Materials, Process Physics, Parameters, Benefits, Drawbacks, Limitations and Applications of

Light-Based Photo-curing: Stereolithography (SLA), Digital Light Processing (DLP), Direct Laser Writing (DLW), Continuous Liquid Interface Production (CLIP)

Laser-Based Melting: Selective Laser Sintering (SLS), Direct Metal Laser Sintering (DMLS), Selective Laser Melting (SLM), Electron-Beam Melting (EBM), Laser Blown Powder, Laser Wire Deposition, Laser Engineered Net Shaping (LENS), 3D Laser Cladding

Unit III

Extrusion and energy based techniques

[08 Hr.]

Introduction, Process and mechanism, Materials, Process Physics, Parameters, Benefits, Drawbacks, Limitations and Applications of

Extrusion-Based Deposition: Fused Deposition Modeling (FDM), Fused Filament Fabrication (FFF), Direct Ink Writing (DIW), Robocasting, Bio-printing.

Inkjet(droplet)-Based Deposition and Fusion: Multi-jet Modeling (MJM), Polyjet Printing, Nanoparticle Jetting, Binder Jetting, Multi-Jet Fusion, Color-jet Printing (CJP), Energy Deposition Techniques: Plasma/TIG/MIG/Arc Deposition, Electron Beam-based DED, Direct Metal Deposition (DMD)

Unit IV

Materials and Design for AM

[08 Hr.]

Introduction, Materials: Metals, Polymers, Ceramics & Bio-ceramics, Composites, Hierarchical Materials, Biomimetic Materials, Shape-Memory Alloys, 4D Printing & Bio-active materials, Material selection,

AM Material specific Process Parameters: Processes, Heat or Chemical Treatments, Phase Transformations, Process Selection for various applications, DfAM: Process specific strategies, Rules and Recommendations.

Quality considerations and Post-Processing techniques: Requirements and Techniques, Support Removal, Sanding, Acetone treatment, Polishing, Heat treatments, Hot isostatic pressing, Materials science, Surface enhancement Techniques and its Material Science Analysis of AM's error sources

Unit V

Hardware and Software for AM

[08 Hr.

Construction of Basic AM Machines: Equipment Layout and sub-system Design, Construction, Working, Equipment Topology/Layout Frame Designs, 3D Printer Design Considerations (Filament, Frame, Build Platform, Extruder Design, Nozzles, Print Bed, Heated build/Base Plate, Heater, Dispenser, Optical system, Cooling system, Gas Recirculation System, Laser controller, Gas Filtration, Inert Gas Cooling system, Powder Handling System, Loading/unloading System, Moving Parts and end stops, Sensors, Actuators, Motors and Control Electronics, Power supply, Machine Tool Peripheral), Raw Material Manipulation

Software and Controller: Types of In-fill, Types of slicing, Software Integration (with Process, Slicing, etc), Control system (PLC and safety PLC, micro control/ Microcontroller, Micro-processor control), CAD Software and Controller Interfacing, CURA Software, Relevant G/M Codes, Standard firmware (Merlin Software, etc.), In-process Monitoring, Calibration

Unit VI

Case Studies, Application and Special Topics

[08 Hr.]

Case Studies and Application of AM: 3D printing in prominent industries (Aerospace, Electronics, Defense, Automotive, Construction, Architectural, Machine-Tools), Other industrial applications (Health-Care, Personalized Surgery, Bio-medical Applications, Assistive Devices, Food-Processing, Food & Consumer Applications, Art, Fashion, Jewelry, Toys & Other Applications, etc)

Special Topics:4D/5D Printing, Bio-printing, Bio-materials, scaffolds and tissue and Organ Engineering, Mass Customization and Future trends.

Books & Other Resources

Text Books

- 6. Chua Chee Kai, Leong Kah Fai, "3D Printing and Additive Manufacturing: Principles & Applications", 4th Edition, World Scientific, 2015 2.
- 7. Amit Bandyopadhyay, Susmita Bose, "Additive manufacturing", CRC Press, Taylor & Francis Group, 2016 3.
- 8. Ian Gibson, David W. Rosen, Brent Stucker "Additive Manufacturing Technologies: Rapid Prototyping to Direct Digital Manufacturing" Springer, 2010

Reference Books

- 9. L. Lu, J. Y. H. Fuh and Y.S. Wong, "Laser-Induced Materials and Processes for Rapid Prototyping", Springer, 2001
- 10. Andreas Gebhardt and Jan-Steffen Hötter, "Additive Manufacturing: 3D Printing for Prototyping and Manufacturing" Hanser Publishers, Munich, 2016.
- 11. Ben Redwood, FilemonSchöffer& Brian Garret, "The 3D Printing Handbook: Technologies, design and applications", 3D Hubs B.V. 2017
- 12. Ehsan Toyserkani, Amir Khajepour, Stephen F. Corbin, "Laser Cladding", CRC Press, 2004
- 13. Andreas Gebhardt, "Understanding Additive", Hanser Publishers, Munich, 2011
- 14. Ben Redwood, Filemon Schöffer & Brian Garret, "The 3D Printing Handbook Technologies, Design and Applications" Part One:3D Printing Technologies and Materials, 3D Hubs, 2017
- 15. Chee Kai, Kah Fai, Chu Sing, 'Rapid Prototyping: Principles and Applications', 2nd Ed., 2003
- 16. D. T. Pham and S.S. Dimov, "Rapid Manufacturing" Springer, 2001
- 17. Rupinder Singh J. Paulo Davim, "Additive Manufacturing Applications and Innovations" CRC Press Taylor& Francis Group, 2019
- 18. . I. Gibson, D. W. Rosen, B. Stucker, "Additive Manufacturing Technologies" Springer, 2010
- 19. L. Jyothish Kumar, Pulak M. Pandey, David Ian Wimpenny, "3D Printing and Additive Manufacturing Technologies" Springer, 2019

Web References

- 1. NPTEL Course on Fundamentals of Additive Manufacturing Technologies by Prof. SajanKapil, IIT Guwahati, https://onlinecourses.nptel.ac.in/noc21_me115/preview
- 2. Introduction to Additive Manufacturing, https://www.youtube.com/watch?v=LCQoi10cGTo NPTEL IIT Kanpur, "Rapid Manufacturing", Dt. Janakarajan Ramkumar Prof. Amandeep Singh, https://onlinecourses.nptel.ac.in/noc20_me50/preview

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402045D: Operations Research					
Teaching Scheme		Credits		Examination Scheme	
Theory	3 Hrs./Week	Theory	3	In-Semester	30 Marks
				End-Semester	70 Marks

Prerequisites: Engineering Mathematics, Theory of Probability, Statistics, Basic Industrial Functions and Business Environment.

Course Objectives:

- To familiarize the students with the use of practice oriented mathematical applications for optimization functions in an organization.
- To familiarize the students with various tools of optimization, probability, statistics and simulation, as applicable in particular scenarios in industry for better management of various resources.

Course Outcomes Learner will be able to....

- Evaluate various situations of Games theory and Decision techniques and apply them to solve them in real life for decision making.
- Select appropriate model for queuing situations and sequencing situations and find the optimal solutions using models for different situations.
- Formulate various management problems and solve them using Linear programming using graphical method and simplex method.
- Formulate variety of problems such as transportation, assignment, travelling salesman and solve these problems using linear programming approach.
- Plan optimum project schedule for network models arising from a wide range of applications and for replacement situations find the optimal solutions using appropriate models for the situation.
- Apply concepts of simulation and Dynamic programming

Course Contents

Unit 1 Introduction to OR, Theory of Games and Decision Analysis 0	8 Hrs.
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Introduction to OR - Origin of Operations Research, Definition, Evolution and Classification of Quantitative methods, Operations Research Techniques and Methodology, Advantages and Limitations, Scope and Applications of OR

Theory of Games: Introduction, Classification of Games, Two-person Zero Sum Games,

Solution of 2 x 2 Game with no Saddle Point, Dominance in Games, Subgame Method to Solve (2 x n or m x 2) Mixed Strategy Games, Graphical Method to Solve (2 x n or m x 2) Games.

Decision Analysis: Introduction, Decision Under Certainty, Decision Under Risk, Decision Under Uncertainty (Maximin, Minimax, Maximax, Minimin Criterions, Hurwicz Criterion, Laplace Criterion, Savage or MiniMax Regret Criterion), Decision Tree.

Unit 2 Queuing Theory and Sequencing Model

08 Hrs.

Queuing Theory: Introduction, Elements of Queuing, Characteristics of Waiting Lines, Service discipline, Service Mechanism, Terminology and Kendall's Notation of Queuing system, Single Channel systems M/M/1: FCFS/ ∞/∞ and M/M/1: FCFS/ N/∞ .

Sequencing Models: Solution of Sequencing Problem - Processing of n Jobs Through Two Machines, Processing of n Jobs Through Three Machines, Processing of Two Jobs Through m Machines, Processing of n Jobs Through m Machines

Unit 3 | Linear Programming

08 Hrs.

Introduction, Formulation of LPP, LPP by Graphical Method, Solution of LPP by Simplex Method, Big M Method and Two-phase method (Limited to 2 variables only), Conversion of Primal to Dual problems.

Unit 4 Transportation and Assignment Model

08 Hrs.

Transportation Model: Introduction, Formulation of Transportation problem, Methods to Find Basic Feasible Solution (Vogel's Approximation Method (VAM), Least Cost Method (LCM), North West Corner Rule (NWCR)), Unbalanced Transportation Problem, Degeneracy in Transportation Problem (Theoretical treatment only), Optimality Test- Modified Distributed Method

Assignment Model: Introduction, Mathematical Formulation of Assignment Problem Difference between Transportation and Assignment problem Assignment Problem, Hungarian Method, Balanced and Unbalanced Assignment problem, Maximization in Assignment Problems, Travelling Salesman Problem (Mathematical Formulation and Numerical)

Unit 5 | **Project Management**

06 Hrs.

Network Models: Fulkerson's Rule, Concept and Types of Floats, CPM and PERT, Crashing Analysis and Resource Scheduling,

Replacement Analysis: Replacement of Items that Deteriorate, Replacement of Items that Fail Suddenly.

Unit 6 | **Simulation and Dynamic Programming**

08 Hrs.

Simulation: Introduction, Simulation Definition, Types of Simulation, Steps of Simulation, Advantages and Disadvantage of simulation, Stochastic Simulation and Random numbers, Monte Carlo simulation, Random number Generation.

Dynamic Programming: Introduction, Dynamic Programming Model, Applications of Dynamic Programming Model to Shortest Route problems, Bellman Optimality Principle, Resource Allocation problem by Dynamic Programming

Books and other resources

Text Books:

- 1. Prem Kumar Gupta, D. S. Hira, Problems in Operations Research: Principles and Solutions, S. Chand, 1991
- 2. J. K. Sharma, Operations Research: Theory and Application, Laxmi pub. India, 2010.
- 3. Operations Research, S. D. Sharma, Kedar Nath Ram Nath-Meerut, 2015.
- 4. L.C.Jhamb, Quantative Techniques Vol. I &II, Everest Publication, 2007.
- 5. Manohar Mahajan, Operation Research, Dhanpatrai Publication, 2006.
- 6. V. K. Kapoor, Operations Research: Quantitative Techniques for Management, Sultan Chand Publications, 2013.

References:

- 1. Hillier F.S., and Lieberman G.J., Operations Research, Eight Edition, Mc. Tata McGraw Hill, India, 2011.
- 2. Ravindran, —Engineering optimization Methods and Applications^{||}, 2nd edition, Wiley, India
- 3. Ravindran, Phillips and Solberg, Operations Research Principles and Practice, Second Edition, Mc. WSE Willey,
- 4. Operations Research An introduction, Hamdy A Taha, Pearson Education, 2010

Web References:

- 1. https://nptel.ac.in/courses/110106062
- 2. https://nptel.ac.in/courses/111107128
- 3. https://www.digimat.in/nptel/courses/video/110106062/L01.html
- 4. https://archive.nptel.ac.in/courses/112/106/112106134/

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402047: Project (Stage I)						
Teaching Scheme		Credi	its	Examination Scheme		
Practical	4 Hrs./Week	Practical 2		Term Work	50 Marks	
			li .	Oral	50 Marks	

Prerequisites: Project Based Learning, Internship/Mini Project, Laboratory works, Audit Courses

Course Objectives:

- 1. To provide an opportunity of designing and building complete system or subsystems based on areas where the student likes to acquire specialized skills.
- 2. To obtain hands-on experience in converting a small novel idea / technique into a working model / prototype involving multi-disciplinary skills.
- 3. To embed the skill in a group of students to work independently on a topic/ problem/ experimentation selected by them and encourage them to think independently on their own to bring out the conclusion under the given circumstances of the curriculum period in the budget provided with the guidance of the faculty.
- 4. To encourage creative thinking processes to help them to get confidence by planning and carrying out the work plan of the project and to successfully complete the same, through observations, discussions and decision making process.
- 5. To get visibility in industry to Project and Project group

Course Outcomes:

On completion of the course the learner will be able to;

CO1: Implement systems approach.

CO2: Apply theory.

CO3: To conceptualize a novel idea / technique into a product.

CO4: To think in terms of a multi-disciplinary environment.

CO5: To take on the challenges of teamwork, and document all aspects of design work.

CO6: To understand the management techniques of implementing a project.

Course Contents

Project work in the seventh semester is an integral part of the TW work. The project work shall be based on the knowledge acquired by the student during the graduation and preferably it should meet and contribute towards the needs of the society.

Project work shall be based on any of the following:

- 1. Fabrication of product/ testing setup of an experimentation unit/ apparatus/ small equipment, in a group.
- 2. Experimental verification of principles used in Mechanical Engineering Applications.
- 3. Projects having valid database, data flow, algorithm, and output reports, preferably software

based.

4. study projects are strictly not allowed.

Project Lab

- There has to be a Project Lab in the department.
- 1. It consists of necessary tools required to do a project.
- 2. Previous projects and their components.
- 3. Common measuring instruments.
- 4. Previous years project reports.
- 5. Project related books and Publications.
- 6. Proper linkage with central workshop and various laboratories.
- 7. Safety measures.
- All the project activities must be handled with a digital platform which is developed in the department according to the policies laid down by the institution. Respective authority levels created to maintain the transparency and confidentiality.

Books and other resources

References Books:

• Dissertations and Project Reports: A Step by Step Guide by Dr Stella Cottrell.

Web References:

- SWAYAM-NPTEL Course.
- MOOCs'Courses.

Guidelines for Project Execution:

At the end of the 6th Semester

- Students will make groups according to their suitability.
- Department faculty will float prospective Project Titles through Project Coordinator.
- Department will take care of a list of titles at least two times of the groups.
- Students will interact with guides for scope and outline of the project.
- Maximum of two groups will be given to a guide.
- Guide and Project groups will be finalized at the end of sixth semester so that project work can be started at the start of Seventh semester.

During the 7th Semester

- Project work is expected to be done in the Project Lab.
- Projects must be executed in association with industrial experts/facilities.
- Progress of project work is monitored regularly on weekly project slots/project day.
- Regular interval presentations are to be arranged to review and assess the work.
- Project work is monitored and continuous assessment is done by guide and authorities.

Term Work:

- The student shall prepare the duly certified final report of project work in standard format for satisfactory completion of the work by the concerned guide and head of the Department/Institute.
- Recommended performance measure parameters may include-Problem definition and scope of the project, Literature Survey, Appropriate Engineering approach used, Exhaustive and Rational Requirement Analysis,

- Comprehensive Implementation- Design, modeling, documentation, Usability, Optimization considerations (Time, Resources, Costing), Thorough Testing, Project Presentation and Demonstration (ease of use and usability), Social and environment aspects.
- The term work under project submitted by students shall include
- 1. Work Diary: Work Diary maintained by group and countersigned by the guide weekly. The contents of work diary shall reflect the efforts taken by project group for
- a. Searching suitable project work
- b. Brief report preferably on journals/ research or conference papers/ books or literature surveyed to select and bring up the project.
- c. Brief report of feasibility studies carried to implement the conclusion.
- d. Rough Sketches/ Design Calculations
- e. Synopsis
- The group should submit the synopsis in the following form.
- i. Title of Project
- ii. Names of Students
- iii. Name of Guide
- iv. Relevance
- v. Present Theory and Practices
- vi. Proposed work
- vii. Expenditure
- viii. References
- The synopsis shall be signed by the each student in the group, approved by the guide (along with external guide in case of sponsored projects) and endorsed by the Head of the Department
- Presentation: The group has to make a presentation in front of the faculty of department at the end of semester.

Examination Scheme:

- During university examination Internal examiner (preferably the guide) and External examiners jointly, evaluate the project work.
- During the process of monitoring and continuous assessment & evaluation the individual and team performance is to be measured.
- The project term work shall be evaluated on the basis of reviews. In first semester two reviews are to be taken and evaluated for total 30 marks (15 marks each)
- In semester two, two reviews are to be taken for total 30 marks (15 marks each)
- The final presentation shall be taken in front of external examiner and to be evaluated for 40 marks
- o 10 marks for presentation for group,
- o 15 marks for quality of the project work.
- o 15 marks for quality of the project report

Project Report

• Stage I report shall be in the booklet form. Approximately 20 pages.

References

References should have the following format

- 1. For books: "Title of Books", Authors; Publisher; Edition;
- 2. For Papers: "Title of Paper", Authors; Conference Details; Year

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402048: Computer Integrated Manufacturing						
Teaching Scheme Credits			Examination Scheme			
Theory	3 Hrs./Week	Theory	3	In-Semester	30 Marks	
Practical	2 Hrs./Week	Practical	1	End-Semester	70 Marks	
				TW and OR	25 Marks each	

Prerequisites: knowledge of earlier studied subjects like Solid Modeling and Drafting, Computer Aided Engineering, Industrial Engineering

Course Objectives:

- 21. Understand and realize need of CIM and factory automation.
- 22. **Learn** to integrate hardware and software elements for CIM.
- 23. Generate and Integrate CNC program for appropriate manufacturing techniques.
- 24. **Learn** to integrate processes planning, quality and MRP with computers.
- 25. **Know** about flexible, cellular manufacturing and group technology.
- 26. Understand IOT, Industry-4.0 and cloud base manufacturing.

Course Outcomes:

On completion of the course the learner will be able to;

- CO19: **Explain** CIM and factory automation.
- CO20: Understand the integration of hardware and software elements for CIM
- CO21: Apply CNC program for appropriate manufacturing techniques.
- CO22: Analyze processes planning, quality and MRP integrated with computers.
- **CO23: Interpret** flexible, cellular manufacturing and group technology.
- **CO24:** Analyze the effect of IOT, Industry-4.0 and cloud base manufacturing.

Course Contents

Unit 1	Introduction to CIM: Need of CIM, Introduction, Evolution of CIM, CIM Hardware
	and software, Role of CIM System, Definition of CIM, automation and types of
	automation, Reasons for automation, Types of Production, Functions in
	Manufacturing, CIM wheel, Computerized element of CIM, Advantages of CIM
	(6Hrs)

Unit 2 Data Integration: CAD-CAM Integration, Product development through CIM, Design Activities in a networked environment, Networking in a manufacturing company, hardware elements of networking. CIM Database, Database requirements of CIM, Database management, Database Models, EDM, Product Data Management (PDM), Product life cycle Management(PLM) (8 Hrs)

Unit3

Computer Aided Manufacturing (CAM): Introduction to Computer Aided Manufacturing (CAM), Coordinate system, Working principal of CNC Lathe, Turning Centers, Milling Machine, Machining Centers. Steps in developing CNC part program, Tool and geometric compensations, CNC Lathe and Mill part programming, Canned cycles, subroutine and Do loop, CIM Integrable Machines. (8 Hrs)

Unit 4

Computer Aided Process Planning and Quality Control: Process Planning: Computer Aided Process Planning (CAPP), Benefits of CAPP, Logical steps in Computer Aided Process Planning, Approaches to CAPP, Material Requirement Planning, Capacity Planning, Manufacturing Resource Planning (MRP) - Input, working, outputs and benefits, Concept of dependent demand, structure of MRP system, planning & implementation issues, MRP-II & Enterprise Resource Planning (ERP), Computer Aided Production Scheduling, Control Systems: Shop Floor Control, Inventory Control, Computer Aided Inspection and Quality Control, Manufacturing Execution System(MES) (8 Hrs)

Unit 5

FMS & Cellular Manufacturing: Introduction Flexible Manufacturing Systems, FMS components, Material handling and storage system, applications, benefits, computer control systems, types of FMS Layout, FMS planning and design issues, Automated Storage and Retrieval Systems, AS/RS and Automatic parts identification systems and data capture.

Group Technology(GT), Part Families – Parts Classification and coding, Simple Problems in Opitz Part Coding system – Production flow Analysis, Cellular Manufacturing – Composite part concept – Machine cell design and layout, Quantitative analysis in Cellular Manufacturing – Rank Order Clustering Method, Arranging Machines in a GT cell – Hollier Method – Simple Problems (6 Hrs)

Unit 6

Future Smart Factories: Industry 4.0: Functions, Applications and Benefits. Components of Industry 4.0, Introduction to Industry 5.0 Internet of Things (IoT): IoT applications in manufacturing, Big-Data and Cloud Computing for IoT, IoT for smart manufacturing, influence of IoT on predictive maintenance, Supply-Chain Optimization, Supply-Chain & logistics.

Internet of Things and M2M Communication Technologies Digital Manufacturing w.r.t. Industry 4.0: Industrial Automation, Cyber-Physical Manufacturing Systems, Digital Twin Driven Smart Manufacturing, Digital Manufacturing, Assembly and Automation Systems, Scheduling and Cloud Manufacturing, Knowledge Management, Digital Supply Chains, Reconfigurable Manufacturing Systems, Web based Application in Manufacturing (8 Hrs)

Books and other resources

Text Books:

1. Automation, Production system & Computer Integrated manufacturing, M. P. Groover Person India, 2007 2nd edition.

2. Principles of Computer Integrated Manufacturing, S. Kant Vajpayee, Prentice Hall India

References Books:

- 1. Chang, T.C. and Wysk, R.A., 1997. Computer-aided manufacturing. Prentice Hall PTR.
- 2. Xu, X., 2009. Integrating Advanced Computer-Aided Design, Manufacturing, and Numerical Control. Information Science Reference.
- 3. Weatherall, A., 2013. Computer integrated manufacturing: from fundamentals to implementation. Butterworth-Heinemann.
- 4. Nanua Singh, Systems Approach to Computer Integrated Design and Manufacturing, John Wiley Publications.
- 5. Harrington J, Computer Integrated Manufacturing Krieger Publications 1979.
- 6. Zeid, CAD/CAM, Tata McGraw Hill.
- 7. Jha, N.K. "Handbook of Flexible Manufacturing Systems", Academic Press Inc., 1991.

NPTEL Link:

https://youtube.com/playlist?list=PLFW6lRTa1g808_CfYhZKdv2eXplAQiAwS

https://nptel.ac.in/courses/112104289

https://onlinecourses.nptel.ac.in/noc22_me10/preview

https://archive.nptel.ac.in/courses/112/104/112104289/

https://archive.nptel.ac.in/noc/courses/noc20/SEM1/noc20-me44/

Link for Virtual Lab: - http://vlabs.iitkgp.ac.in/cim/#

Guidelines for Laboratory Conduction

- Practical/Tutorial must be conducted in FOUR batches per division only.
- Minimum 08 numbers of Experiments/Assignments shall be completed.
- Experiments shall be conducted following 'Case Based Methodology'
- Open source software, simulation tools may be used wherever required.

Practical

The student shall complete the following activity as a Term Work:

- **1.** Modelling of Mechanical Component using any 3D CAD software, Preparing CNC part program using any CAM software, and execute it on CNC Turning.
- **2.** Modelling of Mechanical Component using any 3D CAD software, Preparing CNC part program using any CAM software, and execute it on CNC Milling.
- 3. Generate Bill of Material (BOM) from Assembly and other data using CAD Software.
- **4.** Prepare Computer Aided Process Plan for selected part using varient type of CAPP Software.
- 5. Use MRP (Material Resource Planning) Software for CIM and Assembly.
- **6.** Generate Part Family Code for a machine components using OPITZ Method
- **7.** Study FMS system from Video clip and identify various elements of FMS and its controlling by computer.
- **8.** Modeling and Simulation of Computer Integrated Manufacturing System. (VLab IIT, Kharagpur OR comparable sources)
- **9.** Machine vision based quality control. (VLab IIT, Kharagpur OR comparable sources)
- **10.** Remote Monitoring and Operation of a Computer Integrated Manufacturing System. (VLab IIT, Kharagpur OR comparable sources)

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402049: Energy Engineering							
Teaching Scheme Credits			its	Examination Scheme			
Theory	03	Theory	03	In-Semester	30		
Tutorial		Tutorial		End-Semester	70		
				Term Work			

Prerequisites: Thermodynamics, Applied Thermodynamics, Heat Transfer, Turbo machines

Course Objectives:

- 1. To study the energy scenario, the components of thermal energy based plant, improved Rankine cycle
- 2. To understand details of steam condensing plant, cooling tower system, analysis of condenser, the environmental impacts and methods to reduce various pollution from energy systems
- 3. To study layout, component details of diesel engine power plant, hydel and nuclear energy systems
- 4. To understand components; layout of gas and improved power cycles
- 5. To learn basic principles of energy management, storage and economics of power generation
- 6. To study the working principle, construction of renewable energy systems

Course Outcomes:

On completion of the course the learner will be able to;

CO1: EXPLAIN the power generation scenario, the layout components of thermal power plant and ANALYZE the improved Rankine cycle.

CO2: ANALYZE the performance of steam condensers, cooling tower system; RECOGNIZE an environmental impact of energy systems and methods to control the same.

CO3: EXPLAIN the layout, component details of diesel engine plant, hydel and nuclear energy systems.

CO4: ANALYZE gas and improved power cycles.

CO5: EXPLAIN the fundamentals of renewable energy systems.

CO6: EXPLAIN basic principles of energy management, storage and economics of power generation.

Course Contents

Unit 1 | Energy Scenario and Thermal Energy based Power Plants

Energy Scenario: global and Indian energy scenario, role of Government and Private organizations, energy crisis, energy security, energy policy, India's low carbon transition.

Thermal Energy Based Plant: layout of modern thermal energy based plant with different circuits, site selection, classification of coal, coal benefication, selection of coal for thermal power plant,

slurry type fuels, in-plant handling of coal, pulverized fuel handling systems, FBC systems, high pressure boilers, improved Rankine cycle: Rankine cycle with only reheating and only regeneration (Numerical Treatment), energy conservation in boilers

Unit 2 | Steam Condensers, Cooling Towers and Environmental Impact of Energy System

Steam condensers: need, elements of steam condensing plant, classification, Dalton's law of partial pressure, condenser efficiency, vacuum efficiency, cooling water requirements (Numerical Treatment), air leakage and its effects on condenser performance, air pumps (Numerical Treatment for Air Pump capacity), steam condenser market.

Cooling Towers: need, classification of condenser water cooling systems, classification of cooling pond and cooling towers. environmental effects of cooling towers, next generation cooling towers

Environmental impact of energy system: different pollutants from energy plants, methods to control pollutants: types of scrubbers; ash handling system; dust collections; ESP, carbon credits and footprints, water treatment in thermal energy based plant

Unit 3 Diesel, Hydel, Nuclear Energy systems

Diesel engine power plant: general layout; different systems of DEPP, plant layout of high/medium /low capacity DEPP, performance operating characteristics based on heat rate, advantages; disadvantages; applications; methods of energy conservation

Hydel energy: basics of hydrology, hydrograph, flow duration curve, mass curve (Numerical Treatment), hydel power plant (HPP)- site selection, classification of HPP (Based on head, nature of load, water quantity), criteria for turbine selection, components of HPP- dams; spillways; surge tank and forebay, advantages and disadvantages of HPP.

Nuclear energy: nuclear fission/fusion, elements of NPP, types of nuclear reactor (PWR, BWR, CANDU, LMCR, GCR, Fast Breeder) nuclear fuels, moderators, coolants, control rod and shielding, nuclear waste disposal, nuclear power development programme of India.

Unit 4 | Gas and Improved Power cycle

Gas turbine power plant: components, general layout of GTPP, open & closed cycle gas turbine plant, Brayton cycle analysis for thermal efficiency, work ratio, maximum & optimum pressure ratio, methods to improve thermal efficiency of GTPP: only inter-cooling; only reheating & only regeneration cycle (numerical treatment),

Improved cycle based Power Plant: gas and steam combined cycle plant, Cogeneration, introduction to tri-generation, steam power plants with process heating (Numerical Treatment), Integrated Gasification Combined Cycle (IGCC) plant, Kalina (Cheng) Cycle.

Unit 5 | Energy Management, Storage and Economics of Power Generation

Energy management and storage: energy management with storage systems, energy demand

estimation, energy pricing, thermal energy storage methods.

Power plant instrumentation: layout of electrical equipment, switch gear, circuit breaker, protective devices, measurement of high voltage, current and power.

Economics of power generation: cost of electrical energy, fixed and operating cost [methods to determine depreciation cost] (numerical treatment), load curves, performance and operation characteristics of power plants, load division, all terminologies related to fluctuating load plant, tariff (numerical treatment), analysis of energy bill

Unit 6 | Renewable Energy Systems

Solar thermal and photovoltaic energy: solar thermal plant based on flat plate collector; solar photovoltaic systems, applications, economics and technical feasibility.

Wind Energy: wind availability, basic components of wind mills, performance operating characteristics, wind solar hybrid power plants, Cost economics and viability of wind farm.

Geothermal Energy: typical geothermal field, superheated steam system, flash type, binary cycle plant, economics of geothermal energy.

Tidal Energy: components, single basin, double basin systems

Ocean Thermal Energy: working principle, Claude /Anderson /hybrid cycle

Wave Energy: dolphin type wave machines.

MHD Power Generation: working principle, open/ close cycle MHD generator

Fuel cell: main components, working Principle

Biomass Energy: biomass gasifier

Hydrogen Energy: principle of hydrogen production, hydrogen storage, applications.

Books and other resources

Text Books:

- 1. Domkundwar & Arora, Power Plant Engineering, Dhanpat Rai & Sons, New Delhi
- 2. Domkundwar & Domkundwar- Solar Energy and Non Conventional Sources of Energy, Dhanpat Rai& Sons, New Delhi.
- 3. R.K.Rajput, Power Plant Engineering, Laxmi Publications New Delhi

References Books:

- 1. E.I.Wakil, Power Plant Engineering, McGraw Hill Publications New Delhi
- 2. P.K.Nag, Power Plant Engineering, McGraw Hill Publications New Delhi.
- 3. R. Yadav, Steam and Gas Turbines, Central Publishing House, Allahabad.
- 4. G.D.Rai, Non-Conventional Energy Sources, Khanna Publishers, Delhi
- 5. S.P.Sukhatme, Solar Energy, Tata McGraw-Hill Publications, New Delhi

6. G R Nagpal, Power Plant Engineering, Khanna Publication

Web References:

- 1. https://nptel.ac.in/courses/112107291
- 2. https://nptel.ac.in/courses/112103277
- 3. https://nptel.ac.in/courses/103103206
- 4. https://nptel.ac.in/courses/115103123
- 5. https://cea.nic.in/?lang=en

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402050A: Quality & Reliability Engineering					
Teaching Scheme Credits			Examination Scheme		
Theory	3Hrs./Week	Theory	3	In-Semester	30 Marks
				End-Semester	70 Marks

Prerequisites: Engineering Mathematics, Probability, Statistics

Course Objectives:

- 1. To analyze and apply Quality & Reliability Tools to solve real-life problems.
- 2. To plot control charts and calculate process capability.
- 3. To ascertain System reliability for sustainable product design.
- 4. To find out FMEA and understand reliability centered Maintenance.

Course Outcomes:

On completion of the course the learner will be able to:

- CO1. UNDERSTAND basic concepts of quality and RELATE various quality tools
- CO2. **DEVELOP** analytical competencies to **SOLVE** problems on control charts and process capability.
- CO3. UNDERSTAND fundamental concepts of reliability.
- CO4. **EVALUATE** system reliability.
- CO5. **IDENTIFY** various failure modes and **CREATE** fault tree diagram.
- CO6. UNDERSTAND the concept of reliability centered maintenance and APPLY reliability tests methods.

Course Contents

Unit 1 Introduction to Quality and Quality Tools

Precision and accuracy, Quality dimensions, Statements, Cost of quality & value of quality, Deming's cycles & 14 Points, Juran Trilogy approach, Seven Quality Tools, Introduction to N Seven Tools, Quality Circle, 5S, Kaizen, Poka yoke, Kanban, JIT, QMS (ISO 9000, TS16949, ISO14000). Criteria for Quality Award (National & International).

Unit 2 Statistical quality control

Statistical quality control: Statistical concept, Frequency diagram, Concept of variance analysis, Control Chart for Variable (X & R Chart) & Attribute (P & C Chart), Process capability (Indices: cp, cpk, ppk), Statistical Process Control and six sigma. Acceptance Sampling: Sampling Inspection, OC Curve and its characteristics, sampling methods, Sampling Plans, calculation of sample size, AOQ, Probability of acceptance.

Unit3 Fundamental concepts of Reliability

Reliability definitions, failure, failure density, failure Rate, hazard rate, Mean Time To Failure (MTTF), Mean Time Between Failure (MTBF), pdf, cdf, safety and reliability, life characteristic phases, modes of failure, areas of reliability, quality and reliability assurance rules, importance of reliability, Uncertainty analysis.

Probability theory and probability distributions.

Unit 4 System Reliability & Allocation Techniques

Series, parallel, mixed configuration, k- out of n structure, analysis of complex systems, conditional probability method, cut set and tie set method, Redundancy & Types.

Reliability allocation or apportionment, reliability apportionment techniques - equal apportionment, AGREE, ARINC, reliability predictions from predicted unreliability, minimum effort method.

Unit 5 Reliability in Design & Development

Reliability techniques- Failure mode, effects analysis (FMEA), Failure mode, effects and criticality analysis (FMECA)-Case Studies, RPN, Basic symbols, Ishikawa diagram for failure representation, Fault Tree construction and analysis - case studies, minimal cut & tie set methods.

Unit 6 Reliability Testing and Management

Objectives & types of maintenance, Maintainability, factors affecting maintainability, system down time, availability - inherent, achieved and operational availability, Reliability Centered Maintenance.

Stress strength interaction, Introduction to reliability testing, Testing for Reliability and Durability- Accelerated Life Testing and Highly Accelerated Life Testing (HALT).

Books and other resources

Text Books:

- 1. L. S. Srinath, Reliability Engineering, EWP, 4th Edition 2011
- 2. E. Balgurusamy, Reliability Engineering, McGraw Hill Education 2002
- 3. S. S. Rao, Reliability Based Design, Mc Graw Hill Inc. 1992

References Books:

- 1. E. E. Lewis, Introduction to Reliability Engineering, John Wiley and Sons.
- 2. Alessandro Birolini, Reliability Engineering Theory and Practice, Springer.
- 3. B. S. Dhillon, Maintainability, Maintenance and Reliability for Engineers, CRC press.
- 4. K. C. Kapoor and L. R. Lubersome, Reliability in Engineering Design Willey Publication.
- 5. Basu S.K, Bhaduri, Terotechnology and Reliability Engineering, Asian Books Publication.

Web References:

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402050B: Energy Audit and Management						
Teaching Scheme Credits			Examination Scheme			
Theory	03	Theory	03	In-Semester	30	
Tutorial		Tutorial		End-Semester	70	
				Term Work		

Prerequisites: Engineering Thermodynamics, Applied Thermodynamics, Heat and Mass Transfer, HVAC, Turbomachines

Course Objectives:

- 27. To impart basic knowledge to the students about current energy scenarios, energy conservation, energy audit and energy management.
- **28.** To inculcate the systematic knowledge and skill in assessing the energy efficiency, energy auditing and energy management.
- **29.** To carry out an energy audit of Institute/Industry/Organisation

Course Outcomes:

On completion of the course the learner will be able to;

- CO25: Explain the energy need and role of energy management
- CO26: Carry out an energy audit of the Institute/Industry/Organization
- CO27: Assess the ENCON opportunities using energy economics
- CO28: Analyse the energy conservation performance of Thermal Utilities
- CO29: Analyse the energy conservation performance of Electrical Utilities
- CO30: Explain the energy performance improvement by Cogeneration and WHR method

Course Contents

Unit 1 Energy Scenario and Management

Energy needs of a growing economy, Current and long-term energy scenario - India and World, Concept of energy conservation and energy efficiency, Energy and environment, Need of Renewable energy, Principles of Energy management, Energy policy, Energy action planning, Energy security and reliability, Energy sector reforms.

Unit 2 Energy Audit

Need of Energy Audit, Types of energy audit, Energy audit methodology, Energy audit instruments, Analysis and recommendations of energy audit, Benchmarking, Energy audit reporting, Introduction to software and simulation for energy auditing, Current Energy Conservation Act and Electricity Act and its features.

Unit 3 Energy Economics

Costing of Utilities (Numericals): Determination of the cost of steam, fuels, compressed air and electricity.

Financial Analysis Techniques (Numericals): Simple payback, Time value of money, Net Present

Value (NPV), Return on Investment (ROI), Internal Rate of Return (IRR), Risk and Sensitivity analysis.

Energy performance contracts and role of ESCOs.

Unit 4 Evaluation of Thermal Utilities

Energy performance opportunities and assessment of Boilers and Furnaces (Numericals on direct method), Heat exchangers, Cooling towers, DG sets, Fans & blowers, Pumps, Compressors, Compressed air systems and HVAC systems. Assessment of steam distribution losses, Steam leakages, Steam trapping, Condensate and flash steam recovery system.

Unit 5 Evaluation of Electrical Utilities

Electricity billing, Electrical load management and maximum demand control, penalties, Power factor improvement and benefits, Selection and location of capacitors. Distribution and transformer losses, Harmonics.

Electrical motors: Types, Efficiency, Selection, Speed control, Energy efficient motors.

Lamp types and their features, recommended illumination levels, Lighting system performance assessment and efficiency improvement (Numericals).

Electricity saving techniques.

Unit 6 | Cogeneration and Waste Heat Recovery

Cogeneration: Need, applications, advantages, classification, Introduction to Trigeneration

Waste Heat Recovery: Classification, Application, Concept of Pinch analysis, Potential of WHR in Industries, Commercial WHR devices, saving potential.

CDM projects and carbon credit calculations.

Case Studies: Energy Audit of Institute/MSMEs/Organisation.

Guidelines for Energy Manager and Energy Auditor examination conducted by BEE.

Books and other resources

Text Books:

1. Bureau of Energy Efficiency Study material for Energy Managers and Auditors Examination: Paper I to IV.

References Books:

- 1. Barney L. Capehart, Wayne C. Turner and William J. Kennedy, "Guide to Energy Management", Seventh Edition, The Fairmont Press Inc., 2012.
- 2. Craig B. Smith, "Energy Management Principles", Pergamon Press, 2015.
- 3. Hamies, "Energy Auditing and Conservation; Methods, Measurements, Management and Case Study", Hemisphere Publishers, Washington, 1980.
- 4. Albert Thumann P.E. CEM, William J. Younger CEM, "Handbook of Energy Audit", The Fairmont Press Inc., 7th Edition.
- 5. Wayne C. Turner, "Energy Management Handbook", The Fairmont Press Inc., , Georgia.
- 6. Abbi Y. A., Jain Shashank, "Handbook on Energy Audit and Environment management", TERI, Press, New Delhi, 2006.
- 7. Anthony L Kohan, "Boiler Operator's Guide", Fourth Edition, McGraw Hill
- 8. Robert L. Loftness, "Energy Hand Book", Second edition, Von Nostrand Reinhold Company
- 9. G. G. Rajan, "Optimizing Energy Efficiencies in Industry", Tata McGraw Hill, 2001
- 10. Amlan Chakrabarti, "Energy Engineering and Management", Prentice Hall, India 2011

Web References:

www.npcindia.gov.in

http://www.bee-india.nic.in

<u>www.aipnpc.org</u> (for entire course material along with case studies) https://beeindia.gov.in/sites/default/files/EC%20Guidelines-Final.pdf



Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402050D: Engineering Economics and Financial Management					
Teaching Scheme Credits			Examination Scheme		
Theory	3 Hrs./Week	Theory 3		In-Semester	30 Marks
Tutorial		Tutorial		End-Semester	70 Marks

Prerequisites: Understanding of economics & Finance in organizational functions and zeal to learn the subject

Course Objectives:

- 30. To introduce the concepts of economics & finance in industry.
- 31. To understand cost analysis and pricing
- 32. To acquire knowledge on basic financial management aspects and develop the skills to analyze financial statements
- 33. To understand the budgetary process and control.
- 34. To understand the international business process and associated financial facets
- 35. To introduce the entrepreneurial financial aspects.

Course Outcomes

Unit 1

On completion of the course, students will be able to -

- Understand the business environment, concepts of economics and demand-supply scenario.
- Apply the concepts of costing and pricing to evaluate the pricing of mechanical components.
- Understand accounting systems and analyze financial statements using ratio analysis
- Select and prepare the appropriate type of budget and understand the controlling aspects of budget.
- Understand the international business and trade system functioning

Introduction to Rusiness and Economics

• Demonstrate understanding of financing decisions of new ventures and performance

Course Contents

Omt i introduction	to Dusiness and Debitonies	07 1115.
Business: Structure of Bu	siness Firm, Theory of Firm, Types of Business Entities, Lim	ited Liability
Companies, Sources of Ca	pital for a Company, Non-Conventional Sources of Finance.	
Economics: Significance	of Economics, Micro and Macro Economic Concepts, Variou	is terms and
Concepts, Importance of N	National Income, Inflation, Money Supply in Inflation, Factor	rs of
Production, Business Cycl	e, Features and Phases of Business Cycle. Nature and Scope	of Business
Economics, Role of Busin	ess Economist, Multidisciplinary nature of Business Econom	ics.
Market Structures: Natu	re of Competition, Features of Perfect competition, Monopol	y, Oligopoly,
Monopolistic Competition		

07 Hrs

Demand and Supply: Elasticity, Types of Elasticity, Law of Demand, Measurement and Significance of Elasticity of Demand, Factors affecting Elasticity of Demand, Elasticity of Demand in decision making, Demand Forecasting: Characteristics of Good Demand Forecasting, Steps in Demand Forecasting, Methods of Demand Forecasting. Determinants of Supply, Supply Function & Law of Supply. Utility and Laws of returns.

Unit 2 Costs and Cost Accounting

08 Hrs.

Costs: Standard cost, estimated cost, First cost, Fixed cost, Variable cost, Incremental cost, Differential cost, Sunk and marginal cost, Cost curves, Breakeven point and breakeven chart, Limitations of break even chart, Interpretation of break even chart, margin of safety, Angle of incidence and multi product break even analysis, Cost Output Decision and Estimation of Cost, Zero Based Costing and numerical.

Cost Accounting: Objectives of cost accounting, elements of cost: material cost, labor cost, and expenses, allocation of overheads by different methods, Costing based on direct and indirect costs, Overheads apportionment and absorption, Different Models of Depreciation. Numerical on costing.

Pricing: Contribution, P/V-ratio, profit-volume ratio or relationship, Types of Pricing, Pricing policies, Pricing methods, Product Life Cycle based Pricing, Price fixation, depreciation and methods of calculating depreciation

Unit 3 Financial Accounting

08 Hrs.

Accounting, Cost accounting & Management accounting, Various types of business entities, Accounting principles, postulates & meaning of accounting standards, Accounting cycle, Capital and revenue, Revenue, Expenses, Gains & Losses, Types of accounts & their rules, Journal Entries Create ledger, Preparation of Trial Balance, Finalizations, Preparation of Trading & Profit & Loss account, Understanding of Assets & Liabilities

Balance sheet and related concepts - Profit & Loss Statement and related concepts, Financial Ratio Analysis, Cash flow analysis, Funds flow analysis, Comparative financial statements, Analysis & Interpretation of financial statements, Concept of Ratio Analysis, Preparation of Balance sheet (numerical) **Investments:** Risks and return evaluation of investment decision, Average rate of return, Payback Period, Net Present Value, Internal rate of return.

Unit 4 Budget and Budgetary Control

08 Hrs.

Budgeting and Budgetary Control: Concept of budget, Types and classification of budgets, Advantages and limitations, Methods of budgeting.

Budgetary Control: objectives, merits and limitations, Budget administration. Functional budgets. Fixed and flexible budgets, Installation of Budgetary Control System, Zero base budgeting.

Taxes and Financial Planning, Impact of Taxation and Inflation on Financial Management.

Unit 5 International Business and Finance

07 Hrs.

Concept of globalization, factors influencing globalization, concept of international business and motives, international trade, institutional framework in international business, the significance of foreign trade policy, export-import procedures

Definition and function of money, Qualities of a good money, classification of money, value of money, index numbers, appreciation and depreciation of money, Gresham's Law and its limitations. Theory of exchange, barter, stock exchange, Speculation Taxation and Insurance

Balance of Trade and Balance of Payments, Barriers to Trade, Benefits of Trade/Comparative Advantage, Foreign Currency Markets/Exchange Rates, Monetary, Fiscal and Exchange rate policies, Economic Development

Unit 6 Entrepreneurial Finance

07 Hrs.

Sources of Funds for Entrepreneurs and Start Ups: Entrepreneurial Finance Vs. Corporate

Finance; Traditional Sources of Funds; Early-Stage Sources of Funds- Incubators, Accelerators, Crowd Funding, Business Angels; Mezzanine Funds, Venture Capitals, Private Equity, LBO; Funding Process-Deal Sourcing, Deal Negotiation, Deal Agreement, Term Sheet

Investment Decisions for Start Ups: Time Value of Money; Types of Investment Decisions; Capital Budgeting Process- Investment Evaluation; Risk Analysis in Capital Budgeting- Risk Adjusted Discount Rate, Certainty Equivalent, Decision Tree, Sensitivity Analysis, Scenario Analysis

Valuation and Measurement of Financial Performance: Pre Money and Post Money Valuation; Factors Influencing Valuation; Valuation Methods; Dilution and Valuation of Equity, Metrics used for Performance Evaluation, Harvesting-Exit Strategies..

Books and other resources

Text Books:

- 1. Hay, Donald A. and Derek J. Morris. Industrial Economics and Organization: Theory and Evidence, 2nd Edition (Oxford: Oxford University Press), 1991.
- 2. Lall, Sanjaya. Competitiveness, Technology and Skills (Cheltenham: Edward Elgar), 2001. 4. Scherer, F. M. and D. Ross. Industrial Market Structure and Economic Performance, 3rd Edition (Houghton: Mifflin), 1990.
- 3. Financial Accounting", Dr. Kaustubh Sontakke [Himalaya Publishing House]
- 4. Chandra, Prasanna (2004). Financial Management: Theory and Practice. New Delhi: TATA McGraw Hill

References Books:

- 1. Accounting Theory & Practice Prof Jawahar Lal [Himalaya Publishing House]
- 2. Brearley, Richard A. and Myers, Stewart C. (1988). "Principles of Corporate Finance", New Delhi: McGraw-Hil
- 3. Engineering Economics, Tara Chand, Nem Chand and Brothers, Roorkee
- 4. Engineering Economy, Thuesen, G. J. and Fabrycky, W. J., Prentice Hall of India Pvt. Ltd.
- 5. Mechanical Estimating and Costing, T. R. Banga and S. C. Sharma, Khanna Publishers, Delhi
- 6. Industrial Organization and Engineering Economics, T. R. Banga and S. C. Sharma, Khanna Publishers, New Delhi
- 7. Mechanical Estimating and Costing, D. Kannappan et al., Tata McGraw Hill Publishing Company Ltd., New Delhi
- 8. A Text Book of Mechanical Estimating and Costing, O. P. Khanna, Dhanpat Rai Publications Pvt. Ltd., New Delhi
- 9. Industrial Engineering and Management, O. P. Khanna, Dhanpat Rai and Sons, New Delhi
- 10. Financial Management, I. M. Pandey, Vikas Publishing House Pvt. Ltd., New Delhi
- 11. Engineering Economics, James L. Riggs, David D. Bedworth and Sabah U. Randhawa, Tata McGrawHill Publishing Co. Ltd., New Delhi
- 12. Engineering Economy, Paul DeGarmo, Macmillan International Inc., New York
- 13. Entrepreneurial Finance-The Art and Science of Growing Ventures, Edited by Alemany L. and Andreoli, J.J, 2018, Cambridge University Press.
- 14. Rogers, S and Makonnen, R, Entrepreneurial Finance: Finance and Business Strategies for the Serious Entrepreneur, 4th Ed., Mc Graw Hill Education, 2020

Web References:

- 1. https://onlinecourses.nptel.ac.in/noc22_ma44/
- 2. https://onlinecourses.nptel.ac.in/noc22_hs72/
- 3. https://onlinecourses.nptel.ac.in/noc22_mg63/
- 4. https://onlinecourses.nptel.ac.in/noc22_mg108/
- 5. https://onlinecourses.nptel.ac.in/noc22_hs113/
- **6.** https://onlinecourses.nptel.ac.in/noc22_ma44/

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402050E: Organizational Informatics					
Teaching Scheme Credits		Examination Scheme			
Theory	3 Hrs./Week	Theory	Theory 3		30 Marks
				End-Semester	70 Marks

Prerequisites: Understanding of design, manufacturing and business processes, industrial engineering principles and concepts and information technology. Manual processes of data / information generation, handling and interpretation / usage.

Course Objectives:

- 1.To provide a comprehensive grounding in many facets of Organizational Information systems.
- 2. To describe the role of information technology at various levels of organization.
- 3. To introduce integrated and co-ordinate network of components required for information system.
- 4. To enable students understand the Product Data Management (PDM) and Product Lifecycle Management (PLM) spanning product development and beyond.
- 5. To acquaint with information needs and ERP for manufacturing activities.
- 6. To introduce manufacturing execution system.
- 7. To describe the information requirements for successful integration of business activities.

Course Outcomes

Learner will be able to:

- 1. Demonstrate an understanding of the scope, purpose and value of information systems in an organization.
- 2. Understand the constituents of the information system.
- 3. Demonstrate the Understanding of the management of product data and features of various PLM aspects.
- 4. Relate the basic concepts of manufacturing system and the ERP functionalities in context of information usage.
- 5. Understand the manufacturing execution system and it's applications in functional areas.
- 6. Outline the role of the information system in various types of business and allied emerging technologies.

Course Contents					
Unit 1	Information Systems in the Enterprise	08 Hrs.			

Types of information: operational, tactical, strategic and statutory, Pyramid Diagram, management structure, requirements of information at different levels of management and various functions, Information Quality.

The Need for Information Systems: Digital Convergence and the changing Business Environment; Information and Knowledge Economy; Contemporary Approach to IS and Management Challenges, Information requirements for Industry 5.0.

Information Systems in the Enterprise: Types of Information Systems in the Organization-Transaction Processing System (TPS), Decision Support System (DSS), Management Information System (MIS) and Executive Support System (ESS). Functional Perspective of IS; Enterprise Systems; Strategic uses of Information Systems; Economic, Organizational and Behavioral Impacts; IT Impact on Decision Making; Leveraging Technology in the Value Chain; MIS and Core Competencies; Strategic Information Systems (SIS).

Unit 2

Components of Information System

08 Hrs.

Introduction to technical and non-technical components of Information system

Hardware, Software and IT Infrastructure: Evolution of IT Infrastructure; Digital Storage; IT Infrastructure Components; Current Trends in Hardware Platforms; Enterprise Software; Groupware.

Databases and Data Warehouses: Traditional vs Database approach; Database Models. Introduction to Relational Model, and Object Oriented Model; Relational Operations SQL; Data Modelling; Databases on the Web; Data Warehousing, Advances in Database Technology

Network fundamentals, LAN hardware, Ethernet LANs, Token Ring LAN.

Unit 3

Product Data and Product Lifecycle Management System

08 Hrs.

Product data management: Product Data, Product Data Management, Basic Functions of a PDM System
Product Data issues – Access, applications, Archiving, Availability, Change, and Confidentiality. Product
Workflow, The Link between Product Data and Product Workflow, Key Management Issues around
Product Data and Product Workflow

Product life cycle management system: system architecture, Information models and product structure, Information model, the product information data model, the product model, functioning of the system. Reasons for the deployment of PLM systems. Introduction, modules and features of various PLM software like Arena, TeamCenter, Windchill, Oracle, SAP, Aras etc.

Unit 4

Manufacturing Information System

06 Hrs.

The Evolution from MRP to MRP II to ERP, ERP: Principle, ERP framework, Business Blue Print, Business Engineering V/S Business process Reengineering (BPR), Introduction to various ERP software like SAP, People soft, Baan and Oracle, Comparison, ERP Modules, their Features and applications. Customization and ERP Implementation.

Manufacturing Information Systems in lean manufacturing and industry 5.0 environments, Manufacturing Database Integration.

Unit 5

Manufacturing Execution System

06 Hrs.

Concept, functional hierarchy model, generic activity model of manufacturing operations management, various modules like detailed production scheduling, product definition management and production execution management, Historians, diverse reporting and tracking & tracing; plant dashboard, workflow management, interfaces, integration with ERP, and Plant modules. Advantages per Functional Area, MES implementation.

Unit 6

Business Information System

08 Hrs.

Electronic Commerce and the Digital Organization: Cross functional Enterprise Information System, Internet based Business Models. B2B, EDI and B2C Models; Role of Intranets/Extranet, Web Enabled Business Management,

Strategic Enterprise Systems – Information requirement and systems for SCM, CRM, SRM. Emerging Technologies in IS: Cloud Computing, Artificial intelligence systems; Knowledge based expert system (KBES), Knowledge Management System.

Management of Information System: Implementation Processes, Maintenance, Evaluation and Security of Information System, Protection of Information System

Books and other resources

Text Books:

- 1. Kenneth C. Laudon & Jane P. Laudon. "Management Information Systems". Pearson Publishing
- 2. W. S. Jawadekar, Management Information Systems, Tata McGraw Hill, 2002
- 3. Robert Schultheis and Mary Summer, Management Information Systems –The Managers View, TataMcGraw Hill, 2008.
- 4. Goyal D.P., Management Information Systems –A Managers Perspective, Macmillan Publishers.
- 5. David L Olson: Managerial Issues of Enterprise Resource Planning Systems, McGraw Hill, International Edition-2009.
- 6. Rainer, Turban, Potter: Introduction to Information Systems, WILEY-India, 2009.
- 7. Vaman, ERP in Practice, TMH, 2009
- 8. Sartori, L.G., "Manufacturing Information Systems", Addison-Wesley Publishing Company
- 9. Date, C.J.,"An Introduction to Database Systems" Addison Wesley", 8th Edn,. 2003
- 10. Orlicky, G., "Material Requirements Planning", McGraw-Hill, 1994.
- 11. Kerr, R., "Knowledge based Manufacturing Management", Addison-Wesley
- 12. Franjo, C., "Manufacturing Information & Data Systems Analysis, Design & Practice", Butterworth-Heinemann, 2002.
- 13. Weiming S, "Information Technology for Balanced Manufacturing Systems", Springer, 2006.

References Books:

- 1. Gupta Uma G., Management Information Systems A Managers Perspective, Galgotia Publications.
- 2. Gordon Davis, Management Information System: Conceptual Foundations, Structure and Development, Tata McGraw Hill, 2000.
- 3. Haag, Cummings and Mc Cubbrey, Management Information Systems for the Information Age, McGraw Hill, 2005.
- 4. Turban, McLean and Wetherbe, Information Technology for Management –Transforming Organizations in the Digital Economy, John Wiley, 2007.
- 5. Raymond McLeod and Jr. George P. Schell, Management Information Systems, Pearson Education, 2007.
- 6. James O Brien, Management Information Systems Managing Information Technology in the Ebusiness enterprise, Tata McGraw Hill, 2002.
- 7. Avgerou, C., Ciborro, C., & Land, F. (2004). The social study of information and communication technology: Innovation, actors, and contexts. London: Oxford University Press.
- 8. Kallinikos, J. (2011). Governing through technology: Information artefacts and social practice. New York: Palgrave Macmillan.
- 9. Luff, P., Hindamarsh, J., & Heath, C. (2000). Workplace studies: Recovering work practice and informing

- system design. London: Cambridge University Press.
- 10. Alex Leon and Mathew Leon: "Data Base Management Systems", Vikas Publishing House, New Delhi.
- 11. Mahadeo Jaiswal, Monika Mital: "Management Information System", Oxford University Press, New Delhi, 2008.
- 12. Murthy C.S.V.: "Management Information System", Himalaya Publications, New Delhi, 2008.
- 13. Panneerselvam R.: "Database Management System", PHI Private Limited, New Delhi, 2008.
- 14. Philip J, Pratt, Joseph J. Adamski: "Database Management Systems", Cengage Learning, New Delhi, 2009.
- 15. Grieves Michael, Product Lifecycle Management- Driving the Next Generation of Lean Thinking, McGraw-Hill, 2006.
- 16. Antti Saaksvuori, Anselmi Immonen, Product Life Cycle Management Springer, 1st Edition
- 17. Stark, John. Product Lifecycle Management: 21st Century Paradigm for Product Realization, Springer-Verlag, 2004
- 18. Alexis Leon: ERP (Demystified), 5/E, Tata McGraw-Hill, 2009.
- 19. C. S. V. Murthy: Management Information System, Himalaya, 2009
- 20. James A. Obrein: Management Information Systems, TMH, 2009

Web References:

- 5. https://onlinecourses.nptel.ac.in/noc20_mg60/preview
- 6. https://nptel.ac.in/courses/106105195
- 7. https://nptel.ac.in/courses/110105148
- 8. https://onlinecourses.nptel.ac.in/noc19_mg54/preview
- 9. https://nptel.ac.in/courses/110106146
- 10. https://www.youtube.com/watch?v=NzyhYxUCjlg

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402051B: Renewable Energy Technologies						
Teaching Scheme Credits			Examination Scheme			
Theory	03	Theory		In-Semester	30	
Tutorial	-	Tutorial		End-Semester	70	
		l		Term Work	-	

Prerequisites: Systems in mechanical engineering, Applied Thermodynamics, Fluid mechanics, Heat transfer and Energy Engineering

Course Objectives:

- 1. To understand fundamentals, needs and scopes of renewable energy technologies.
- 2. To design and applications of solar thermal conversion systems.
- 3. To explain constructions, working and design of solar photovoltaic system used for domestic applications.
- 4. To design a wind energy systems.
- 5. To study Wind farm and Solar Photovoltaic grid-connected Systems.
- 6. To describe biomass energy conversion systems.

Course Outcomes:

On completion of the course the learner will be able to;

- 1. **Describe** fundaments, needs and scopes of renewable energy systems.
- 2. Explain performance aspects of flat and concentric solar collectors along with applications.
- 3. **Design** solar photovoltaic system for residential applications.
- 4. **Design and Analysis** of wind energy conversion system.
- 5. Apply Installation practices of Wind and Solar Photovoltaic Systems for grid connection.
- 6. **Determine** performance parameters of bio-energy conversion systems.

Course Contents of Renewable Energy Technology

Unit 1 Introduction to Renewable Energy Technologies

Scenario of Renewable Energy Generation: Energy (and power) policies in the country, Energy supply and renewable energy programme during different plan periods. Renewable energy use and target in India, JNNSM policies and initiatives.

Solar Energy Fundamentals: Solar Radiation and Measurement, Solar constant, Solar angles, day length, angle of incidence on tilted surface, Extra-terrestrial characteristic, Effect of earth atmosphere, Measurement and estimation on horizontal and tilted surfaces (numerical treatment on Solar angles and Measurements), Analysis of Indian solar radiation data and applications.

Basics of solar cell, Forming the PN junction solar cells, Photo conversion efficiency, Theoretical limits.

Wind Energy Fundamentals: Wind speed, Wind direction, Data measurement and analysis, Variation of wind speed with height and time, Wind potential assessment (numerical treatment), and wind resources worldwide and in India, wind energy forecast.

Small Hydropower Systems: Overview of micro, mini and small hydro systems.

Unit 2 Solar Thermal Systems and Applications

Solar thermal collectors: Flat plate collectors, Thermal analysis, Heat capacity effect, Testing methods, Evacuated tube collectors (ETC) analysis, its design and application, Numerical on flat plate collectors.

Solar Concentrating Collectors: types- line and point concentrator, tracking systems, theory of Concentrating collectors, parabolic trough collector, parabolic dish collector, Central receiver systems, concentrated Fresnel linear receiver (CFLR).

Solar thermal Applications: Solar energy thermal storage, heating and cooling of buildings, solar pumping, solar cooker, solar still, solar drier, solar refrigeration and air conditioning, solar pond, heliostat, solar furnaces, Solar thermal power generation.

Unit 3 Solar Photovoltaic Systems

Solar Cells and Modules: Classification of Solar cells, First generation: Single crystalline, Poly crystalline, Second Generation: Thin film, Cd-Te, CIGS, Third Generation: Polymer based, DSSC, Perovskites, Hybrid, Quantum Dots, Multi Junction Tandem cells, Inorganic and Hybrid cells, Different losses and mitigation, Factors Affecting Electricity Generated by a Solar cell, types of modules, PV panel and array, solar cell equation, Fill factor and maximum power, Shading and hotspot formation.

Power Conditioning Equipment: Inverters, Regulators, Other Devices, System Analysis-Design Procedure, Design Constraints, selection of components, calculation of life cycle costing, payback time and Levelized Energy Cost (LEC) (Numerical treatment on- Designing solar PV system to find power consumption, Size the PV panel, Inverter and battery size, Solar charge controller size and costing for domestic applications only)

Recent PV market trends, Benchmark cost of different PV components.

Unit 4 Wind Energy Systems

Components of wind turbines, Types of wind turbines- Horizontal axis and Vertical axis.

Aerodynamics of wind turbines: Aerofoil sections and lift and drag coefficients, relative wind velocity, Power extraction from the wind energy, Wind power generation curve, Maximum power and Betz coefficient, Power Coefficient of a wind turbine (C_p) , Axial thrust and torque developed by the turbine, Design tip speed ratio and solidity.

Design parameters: Rotor axis rotation: Horizontal or Vertical, Rotor position: upwind and downwind of tower, Rotor Speed: constant or variable, Type of hub: rigid, teetering, hinged blades or gimballed, Number of blades, Tower Structure, Materials used for wind turbine components, calculation of life cycle costing, payback time and Levelized Energy Cost (LEC). Performance evaluation of Wind energy system.

Note: Numerical on aerodynamics, design parameters and payback estimation.

Unit 5 Design of grid connected Wind and Solar Photovoltaic Systems

Wind Farm: Off-shore and on-shore wind farms, Small wind turbines special considerations and designs, testing, noise issues, Site selection and turbine spacing, rotor selection, ICT based monitoring and control of wind farms, Annual Energy Output (AEO) with numerical treatment, optimal placement of wind turbine in a wind farm, Wind power farm: installation operation and maintenance.

Design of Wind Energy Conversion Systems: Power control: stall, variable pitch, controllable aerodynamic surfaces and yaw control. Yaw Control: driven yaw, free yaw or fixed yaw.

Design of Solar PV systems: Site selection for solar photovoltaic plants, choice of module and their techno-economical characteristics, Series and parallel combination of PV array installation and output calculation with numerical treatment, off grid, on-grid, stand alone system, grid interface. Enhancing array performance: cooling, concentrator, Solar PV tracking, effect of dust on PV and remedies, Installation of electrical and electronic components: array combiner box, inverter, Distribution boxes, safety devices, Maintenance procedure of solar photovoltaic plants, DPR preparation for roof-top and MW scale solar plants.

Unit 6 Bio Energy Systems

Bio-mass: Biomass types, Characteristics (Ultimate analysis, Proximate analysis, Calorific value, Physical Properties, Thermodynamic properties, Feedstock Handling Characteristic, Thermogravimetric analysis); Biomass estimation, Biomass formulation (Numerical Treatment).

Bio-fuel: Introduction to bio-fuels, feedstocks for bio-fuel production, bio-diesel, bio-hydrogen, concept of bio-refinery.

Thermo-chemical conversion: Pyrolysis, Liquefaction and Gasification, Gasifier and types. Gas production, environmental effects, Producer gas utilization, Biomass integrated gasification/combined cycles systems (Numerical Treatment).

Bio-chemical Conversion: Biodegradation, Aerobic Digestion, Anaerobic digestion; Biogas digester types and biogas utilization

Books and other resources

Text Books:

- 1. S P Sukhatme and J P Nayak, Solar Energy: Principles of Thermal Collection and Storage, McGraw-Hill Education, 2017
- 2. G. N. Tiwari, Solar Energy: Fundamentals, Design, Modelling and Applications, Alpha Science, 2002
- 3. Rabindra Satpathy, Venkateswarlu Pamuru, Solar PV power: Design, manufacturing and applications from sand to systems.
- 4. B. H. Khan, Non-Conventional Energy Sources, Second Edition. Tata Mc-Graw Hill.
- 5. J. F. Manwell, J. G. McGowan and A. L. Rogers., Wind Energy Explained- Theory, Design and Application. John Wiley and Sons Ltd.
- 6. G. D. Rai, Energy Sources, Khanna Publications.
- 7. John R. Balfour, Introduction To Photovoltaic System Design (The Art and Science of Photovoltaics), Jones and Bartlett Publishers,
- 8. Michel C. Allard, Bioenergy Systems, Biological Sources and Environmental Impact, Nova Science Publishers, Inc.; UK ed. edition 2013.
- 9. Prabir Basu, Biomass Gasification, Pyrolysis and Torrefaction, Academic Press, Elsevier, 2013.
- 10. Meisam Tabatabaei, Biogas: Fundamentals, Process, and Operation (Biofuel and Biorefinery Technologies, Springer; 2018.

References Books:

- 1. G. N. Tiwari, Arvind Tiwari, Handbook of Solar Energy: Theory, Analysis and Applications, Springer, 27-Jun-2016 Technology & Engineering.
- 2. S. Yang, H.A. El-Enshasy, N. Thongchul (Eds.), Bioprocessing Technologies in Biorefinery for Sustainable Production of Fuels, Chemicals and Polymers, Wiley, 2013.
- 3. Handbook of Renewable Energy Springer; 1st ed. 2017.
- 4. Richard Jemmett, Methane Production Guide How to Make Biogas. Three simple anaerobic digesters for home construction: Generate your own renewable energy from waste, RW Jemmett; 3rd edition (13 February 2011).
- 5. Wim Soetaert, Biofuels, Wiley, 2011.

Web Courses:

https://nptel.ac.in/courses/103103206

https://nptel.ac.in/courses/103103207

https://nptel.ac.in/courses/108108078

https://nptel.ac.in/courses/102104057

Web References:

India_2020_Energy_Policy

https://iea.blob.core.windows.net/assets/2571ae38-c895-430e-8b62-

bc19019c6807/India 2020 Energy Policy Review.pdf

Cost Analysis Of Energy Savings

Link: https://egyankosh.ac.in/bitstream/123456789/47587/1/Unit-3.pdf

National Electricity Plan

https://powermin.gov.in/en/content/national-electricity-plan-0

Report: https://powermin.gov.in/sites/default/files/uploads/NEP-Trans1.pdf

Economic & Financial Evaluation of Renewable Energy Projects

https://pdf.usaid.gov/pdf_docs/PNADB613.pdf

https://energypedia.info/wiki/The Economics of Renewable Energy

Analyzing The Falling Solar And Wind Tariffs: Evidence From India

https://www.adb.org/sites/default/files/publication/566266/adbi-wp1078.pdf

Mapping India's Energy Subsidies 2020

https://www.iisd.org/system/files/publications/india-energy-transition-2020.pdf

Jawaharlal Nehru National Solar Mission policies and initiatives:

Presentation: https://iitj.ac.in/CSP/material/JNNSM-Final.pdf

Report: https://mnre.gov.in/img/documents/uploads/file_f-1608040317211.pdf

Benchmark costs for Grid-connected Rooftop Solar PV systems:

https://www.yellowhaze.in/mnre-solar-benchmark-cost-2021-22/

Benchmark costs for Grid-connected Rooftop Solar Photo-voltaic systems for the financial vear 2021-22

https://mnre.gov.in/img/documents/uploads/file_f-1629353920466.pdf

Installation & Maintenance of Solar Panel

 $\frac{https://rdso.indianrailways.gov.in/works/uploads/File/Handbook\%20on\%20Installation\%20\&\%20Installation\%20\%20Installat$

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402051C: Automation and Robotics						
Teaching Scheme		Credits		Examination Scheme		
Theory	3 Hrs./Week	Theory	ŀ	In-Semester	30 Marks	
Tutorial		Tutorial		End-Semester	70 Marks	
			F	Term Work		

Prerequisites: Mathematics, Systems in Mechanical Engineering, Programming and Problem Solving, Basic Electronics Engineering, Engineering Mechanics, Solid Modeling and Drafting, Electrical and Electronics Engineering, Kinematics of Machinery, Mechatronics, Design of Transmission Systems

Course Objectives:

- 36. **INTRODUCE** the need of Industrial Automation
- 37. **LEARN** various types of Robots and the functional elements of Robotics
- 38. **IDENTIFY** and **JUDGE** application specific selection of Robot Drive Systems
- 39. **RECOGNIZE** various types End-effectors and Sensors used in Robotic Automation
- 40. **STUDY** the basic Mathematical Modeling Techniques of Robot
- 41. **UNDERSTAND** the basics of Robot Programming and Robotic Applications

Course Outcomes:

On completion of the course the learner will be able to;

- CO31: UNDERSTAND the basic concepts of Automation
- CO32: UNDERSTAND the basic concepts of Robotics
- CO33: **IDENTIFY** and **EVALUATE** appropriate Drive for Robotic Applications
- CO34: COMPARE and SELECT End-effectors and Sensors as per Application
- CO35: **DEVELOPE** the Mathematical Modeling Approaches of Robot
- CO36: **EVALUATE** the fundamentals of robot programming and **CLASSIFY** the Applications

Course Contents

Unit 1 Introduction to Automation

Introduction - Automation in Production systems, Automated Manufacturing Systems, Reasons for Automation, Automation Principles and Strategies, USA (Use, Simplify & Automate) Principle, Automation Migration Principle, Types of Automation, Classification by Function/ Transfer Method, Automation using Hydraulic/Pneumatic Systems, Electrical/Electronic Systems and Automated Assembly Systems - Selection criteria, components, applications

Automated Assembly Systems - Types and Configurations, Part Feeding Devices, Part Orientation Devices, Part Conveying Devices, Feed tracks, Escapements and Part placing mechanism, Parts Delivery at workstations, Single-station and Multi-station Assembly Machines

Unit 2 Fundamentals of Robot Technology

Introduction - History, Definitions specified by Agencies, Classification and Applications, Laws of robotics, Specifications of robots, Flexible automation Vs. Robotics technology, Safety measures in robotics, Role of Robots in Automation

Robot Anatomy and configurations - Cartesian, Cylindrical, Polar, Articulated, SCARA, Pendulum Arm, Multiple Joint Arm, Parallel Manipulator, Work Envelope/Volume, Degree of Freedom associated with Robot Arm & Wrist, Joints & Joint Notification Scheme, Precision of Movement

Unit 3 Robot Drive Systems

Pneumatic Drives, Hydraulic Drives, Mechanical Drives, Electrical Drives - D.C. Servo Motors, Stepper Motors, A.C. Servo Motors, BLDC - Salient Features, Applications and Comparison of all these Drives, Micro actuators, Selection of drive, Power and Motion Transmission Systems for Robot, Motion Conversion, Determination of Power of motor, Types of Gearbox - Planetary, Harmonic, Cycloidal Gearbox and Gear Ratio, Variable Speed Arrangements

Unit 4 End-effectors & Sensors in Automation

End-effectors/Grippers/Tooling - Introduction, Types, Classification, Construction, Working, Selection and Design Considerations of End-Effectors/Grippers/Tooling Interface used in various Robotic Applications, Active and Passive Compliance

Sensors/Transducers - Introduction, Types, Classification, Construction, Working, Selection and Design Considerations of Transducers, Sensors, Resolvers, Encoders, Switches, Position/Range/Touch/Force/Torque/Safety Sensors and Transduces, Machine Vision System used in various Robotic Applications

Unit 5 Mathematical Modeling of Serial and Parallel Robots

Kinematics - General Mathematical Preliminaries on Vectors & Matrices, Link Equations and relationships, Direct Kinematics, Coordinate and Vector Transformation using matrices, Rotation matrix, Inverse Transformations, Composite Rotation matrix, Homogenous Transformations, Robotic Manipulator Joint Coordinate System, Inverse Kinematics of two joints/link manipulator, DH Parameters, Jacobian Transformation in Robotic Manipulation, Static Analysis

Dynamics - Direct Dynamics, Mass/Inertia and their Positions of links, Lagrangian/Eularian/Newtonian Approaches for formulation of equations of motion of planar two link/joint manipulator

Unit 6 Performance and Applications of Robots

Robot Performance and Economics - Introduction to Robotic Programming, Types of Robot Programming, Motion Programming, Simulation and Off-line Programming, Programming Examples such as Palletizing, Loading, Unloading, Material Handling, etc., Robot Economics, Functional Safety in Robotic Applications, Social Aspects of Robotics, Industry 4.0

Robots in Manufacturing Applications - Robot-based Manufacturing System, Robot Cell Design Considerations and Selection of Robot

Robots in Non-manufacturing Applications - Field And Service Robotics, Mobile Robots, Wheeled, Legged, Tracked, Hybrid Terrestrial Mobile Robots, Unmanned Aerial Vehicle (UAV), Autonomous Underwater Vehicles (AUV), Humanoids, Robotic Assistive Technologies for Rehabilitation of Humans

Books and other resources

Text Books:

- 19. Groover, M. P., (2016), "Automation, Production Systems, and Computer-integrated Manufacturing," Pearson Education, ISBN: 9789332572492
- 20. Derby, S. J., (2004), "Design of Automatic Machinery," CRC Press, ISBN: 9780824753696
- 21. Deb, S. R., Deb, S., (2017), "Robotics Technology and Flexible Automation," McGraw Hill Education, ISBN: 9780070077911
- 22. Sandler, B. Z., (1999), "Robotics: Designing the Mechanisms for Automated Machinery," Academic Press/Prentice Hall, ISBN: 9780137816002

- 23. Tsai, L. W., (1999), "Robot Analysis: The Mechanics of Serial and Parallel Manipulators," Wiley-Interscience, ISBN: 9780471325932
- 24. Nagarajan, R., (2016), "Introduction to Industrial Robotics," Pearson Education India, ISBN: 9789332544802
- 25. Gupta, A. K., Arora, S. K., Westcott, J. R., (2016), "Industrial Automation and Robotics: An Introduction," Mercury Learning & Information, ISBN: 9781938549304

References Books:

- 20. Niku, S. B., (2020), "Introduction to Robotics, Analysis, Control, Applications," Wiley, ISBN: 9781119527626
- 21. Groover, M. P., Weiss, M., Nagel, R. N., Odrey, N. G., R., Dutta, A., (2017), "Industrial Robotics Technology ,Programming and Applications," McGraw Hill Education, ISBN: 9781259006210
- 22. Ray Asfahl, C., (1992), "Robots and Manufacturing Automation," Wiley, ISBN: 9780471553915
- 23. Koren, Y., (1985), "Robotics for Engineers," McGraw-Hill, ISBN: 9780070353992
- 24. Saha, S. K., (2017), "Introduction to Robotics," McGraw-Hill Education, ISBN: 9789332902800
- 25. Mittle, R., Nagrath, I., (2017), "Robotics and Control," McGraw Hill Education, ISBN: 9780070482937
- 26. Craig, J., (2021), "Introduction to Robotics: Mechanics and Control, Pearson, ISBN: 9781292164939
- 27. Mike Wilson, M., (2014), "Implementation of Robot Systems: An introduction to robotics, automation, and successful systems integration in manufacturing," Butterworth-Heinemann, ISBN: 9780124047334
- 28. Spong, M. W., Hutchinson, S., Vidyasagar, M., (2020), "Robot Modeling and Control," Wiley, ISBN: 9781119523994
- 29. Siegwart, R., Nourbakhsh, I. R., Scaramuzza, D., (2011), "Introduction to Autonomous Mobile Robots," The MIT Press, ISBN: 9780262015356

Web References:

- Pratihar, D. K., (2019), "Robotics,: IIT Kharagpur, https://onlinecourses.nptel.ac.in/noc19_me74/preview
- Asokan, T., Ravindran, B., Vasudevan, K., (2020), "Introduction to Robotics," IIT Madras, https://onlinecourses.nptel.ac.in/noc20_de11/preview
- www.roboanalyzer.com

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402051D: Industrial Psychology and Organizational Behavior					
Teaching Scheme		Credits		Examination Scheme	
Theory	3 Hrs./Week	Theory	3	In-Semester	30 Marks
				End-Semester	70 Marks

Prerequisites: Understanding psychology as natural science, Infancy and Preschool Years, Diversity and Social Interaction, zeal to contribute for individual, group, social and national development.

Course Objectives:

- **42.** To develop an understanding of the nature, functioning and design of organization as social collectivities.
- **43.** To orient the students to the application of principles of psychology in an industrial and organizational workplace
- **44.** To demonstrate the understanding of job requirement and related fatigue, boredom and ways to handle it.
- **45.** To develop the insights into performance management and understanding related improvement strategies.
- **46.** To have an understanding of human behavior in groups and develop knowledge and skills in leadership, power, communication, negotiation and conflict management.
- **47.** To develop the acumen to understand the organizational culture, change management and organizational development.

Course Outcomes

Learner will be able to:

- Demonstrate fundamental knowledge about need and scope of industrial organizational psychology and behavior.
- Analyze the job requirement, have understanding of fatigue, boredom and improve the job satisfaction.
- Understand the approaches to enhance the performance.
- Knowledge of theories of organizational behavior, learning and social-system.
- Understand the mechanism of group behavior, various aspects of team, leadership and conflict management.
- Evaluate the organizational culture, manage the change and understands organizational development approaches.

	Course Contents	
Unit 1	Industrial Psychology: Introduction	08 Hrs.
Introduction	to Industrial Psychology Brief History of Industrial Psychology Natur	e Scope and

Introduction to Industrial Psychology, Brief History of Industrial Psychology, Nature, Scope and Problems, psychology as a science and areas of applications, Individual differences and their evaluation, Role of heredity and environment, study of behavior and stimulus to response behavior, Types of individual differences, Scientific management and it's limitations, Hawthorne Studies:

Introduction, Hawthorne Studies, Implication of Hawthorne Studies, Criticisms of Hawthorne Studies, Relevance of Industrial psychology in era of Industry 5.0.

Unit 2 Job Analysis and Industrial Fatigue

08 Hrs.

Job Analysis and Evaluation, Employee Selection, Performance Evaluation, training and development.

Industrial Fatigue: Introduction, Concept and Meaning, Types of Industrial Fatigue, Causes of Fatigue, Contents, Fatigue Symptoms, Industrial Studies on Fatigue, Causes and Remedies of Industrial Fatigue, Effects of Industrial Fatigue.

Industrial Boredom: Introduction, Concept and Meaning, Causes and Remedies of Boredom, Effects of Boredom, Reducing Boredom

Unit 3 Performance Management

06 Hrs.

Performance Management: Introduction, Concept and Meaning, Objectives of Performance Management, Process of Performance Management, Approaches to Performance Development, Methods of Performance Management.

Relevance of Leadership and supervision, Recruitment, Time and Stress Management, Occupational Health and Safety. Implication of Motivation Theories in Workplace, Factors Influencing Job Satisfaction, Reducing Dissatisfaction.

Unit 4 Organizational Behavior: Introduction

08 Hrs.

Concept of organization & organizational behavior, Organizational structure, factors affecting behavior in organizations, Theories of Organization - Classic Organizational Theory, Human Relations Theory, Contingency Theories, Models and Approaches of Organizational Behavior. Ethics and ethical behavior in organizations, Learning: meaning and definition, process and theories of learning, Understanding a social-system, Organizational Behavior in an Engineering Sector Organization

Unit 5 Group Behavior and Interpersonal Relationships

08 Hrs

Group Behavior: Groups: Concept and Classification, Stages of Group Development, Group Structure, Roles and Norms, Premise and Issues. Group Decision-Making: Group vs Individual, Groupthink and Groups Shift, Group Decision Making Techniques and Process.

Team work: meaning, concept, types, creating, an effective team.

Leadership: Functions and approaches; trait, behavioral and contingency models; characteristics of successful leaders; role of power in leadership.

Interpersonal Relationships: Understanding Self and Others, Developing Interpersonal Relationships, Transactional Analysis, Johari Window.

Conflict Management: Concept, Causes, Types, Stages, Effects, Management of Conflicts

Unit 6 Organizational Culture, Change Management and Organizational Development

08 Hrs.

Organizational Culture: Concept, Dominant Culture, Strong vs Weak Cultures, Creating and Sustaining Culture, Employees Learning of The Culture, Creating a Customer-Responsive Culture.

Organizational Changes: Concept and Forces for Change, Managing Planned Changes, Resistance to Change, Approaches to Manage Organizational Change, Organizational Development, Culture-Boundedness of Managing the Change.

Organizational theory and development:

Organizational Theory: Classical organizational THEORY, Humanistic Theory, Open-System Theory Organizational development: Need, models of Organizational change, Organizational development interventions,

Books and other resources

Text Books:

- 1. Vikram Bisen and Priya, Indistrial Psychology, New Age Publication, 2010.
- 2.Michael Aamodt, Organizational/ Industrial Psychology, Wadsworth Cengage Learning, 2010

- 3. Robbins, S.P. Organizational Behaviour. Prenctice-Hall, latest edition.
- 4. Spector, P.E. Industrial and Organizational Psychology: Research and Practice. International Student Version. Latest Edition. Wiley.
- 5. Davis K. & Newstrom J.W., Human Behaviour at work, Mcgraw Hill International, 1985
- 6. Stephen P. Robbin & Seema Sanghi, Organizational behavior, Pearson, 2011
- 7. L.M. Prasad, Organizational behavior, S Chand & sons

References Books:

- 30. Blum M.L. Naylor J.C., Horper & Row, Industrial Psychology, CBS Publisher
- 31. Luthans Fred, Organizational Behaviour, McGraw Hill International.
- 32. Morgan C.t., King R.A., John Rweisz & John Schoples, Introduction to Psychology, McHraw Hill, 1966
- 33. Schermerhorn J.R.Jr., Hunt J.G & Osborn R.N., Managing, Organizational Behaviour, John Willy
- 34. Arnold J., Robinson, Iran, T. and Cooper, Cary L, Work Psychology, Macmillan IndiaLtd.
- 35. Muchincky (2009). Psychology applied to work. New Delhi: Cengage.
- 36. Griffin, Ricky W: Organizational Behaviour, Houghton Mifflin co., Boston.
- 37. Ivancevich; John and Micheeol T. Matheson, Organizational Behaviour and Management, Tata McGraw-Hill, New Delhi.
- 38. Newstrom, John W. and Keith Davis: Organizational Behavior: Human Behavior at Work, Tata McGraw-Hill, New Delhi.
- 39. Steers Richard m. and J. Stewart black: Organizational Behavior, Hrper Collins college Publishers, New York.
- 40. Sukla, Madhukar: Understanding Organizations: Organization Theory and Practice in India, Prentice Hall, New Delhi.

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- 1. http://nptel.ac.in/cour ses/110105034/1
- 2. http://nptel.ac.in/cour ses/110105034/6
- 3. http://nptel.ac.in/cour ses/110105034/12
- 4. http://nptel.ac.in/cour ses/110105034/8
- 5. http://nptel.ac.in/cour ses/110105034/14
- 6. http://nptel.ac.in/course s/110105034/23
- 7. http://nptel.ac.in/course s/110105034/26
- 8. http://nptel.ac.in/course s/110105034/27
- 9. http://nptel.ac.in/cour ses/110105034/34
- 10. http://nptel.ac.in/cour ses/110105034/2
- 11. http://nptel.ac.in/cour ses/110105034/40

Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402051E: Electric and Hybrid Vehicle					
Teaching Scheme		Credits		Examination Scheme	
Theory	3 Hrs./Week	Theory		In-Semester	30 Marks
Tutorial		Tutorial	R	End-Semester	70 Marks
			R	Term Work	

Prerequisites: Mathematics, Physics, Chemistry, Systems in Mechanical Engineering, Basic Electrical Engineering, Electrical and Electronics Engineering, Kinematics of Machinery, Computer Aided Engineering, Design of Transmission Systems

Course Objectives:

- 48. **INTRODUCE** the concepts of electric vehicle and allied technologies
- 49. **LEARN** the concept and types of hybrid electric vehicle
- 50. **IDENTIFY** and **JUDGE** application specific selection of Prime Movers, Energy Storage and Controllers required for e-vehicles
- 51. **RECOGNIZE** the e-Vehicle Configurations and **UNDERSTAND** the Mechanics of vehicle movement
- 52. **DESIGN** and **SELECT** the body frame with relevant suspension system and **TESTING** of e-Vehicle as per Regulation/Licensing/Approval Organizations
- 53. **UNDERSTAND** the Battery Charging techniques and management

Course Outcomes:

On completion of the course the learner will be able to;

- CO37: UNDERSTAND the basics related to e-vehicle
- CO38: CLASSIFY the different hybrid vehicles
- CO39: **IDENTIFY** and **EVALUATE** the Prime Movers, Energy Storage and Controllers
- CO40: **DISCOVER** and **CATAGORIZE** the Electric Vehicle Configuration with respect to Propulsion, Power distribution and Drive-Train Topologies
- CO41: **DEVELOP** body frame with appropriate suspension system and **TESTING** of for e-Vehicles
- CO42: CLASSIFY and EVALUATE Battery Charging techniques and management

Course Contents

Unit 1 Introduction to Electric and Hybrid Vehicle

History and evolution of Electric Vehicles, Comparison of Electric with Internal Combustion Engine Vehicles, Limitations of IC Engine Vehicles (ICEV), Exhaust Emission and Global warming, Environmental importance of Hybrid and Electric Vehicles, Overview of EV Challenges, Classification, Overview of EV Technologies, Advantages and Disadvantages, Economic and Environmental impacts of using Electrical Vehicles, Emerging Technologies for Electric Vehicle Drives, Case Studies of Two-Wheeler, Three-Wheeler, and Four-Wheeler Electric Vehicles,

Brief introduction to Autonomous and self-driving Vehicles

Unit 2 Hybrid Electric Vehicle

Classification of HEV - Architecture, Construction, Working, Advantages and Limitations of Conventional and Gridable HEV, Classification of Conventional HEV, Types of Gridable HEV, Tractive force, Power and Energy requirements for standard drive cycles of HEV

Hybrid Electric Drive-Trains - Basic concept of Hybrid Traction, introduction to various hybrid Drive-Train Topologies, Power flow Control in Hybrid Drive-Train Topologies, Fuel Efficiency Analysis

Control Strategy - Supervisory Control, Selection of Modes

Unit 3 Prime Movers, Energy Storage and Controllers

Brief introduction to Motors - Classification, Construction, Working, Control, Design criteria, Application and Design Examples, Selection of Motor, Structural Configuration of Motor Layout, Motor Safety and Maintenance, Motor Torque and Power Rating

Brief introduction to Energy Storage Systems - Classification - Types and Packs, Construction, Working, Comparison and Selection, Principle of Operation, Units of Battery/Fuel Cell Energy Storage, Battery Performance Parameters Estimation, Battery/Cell Modeling, Traction Batteries and their Capacity Calculation and Power Rating for standard drive cycles, Lifetime and Sizing Considerations, Power and Efficiency, Characteristic Curves, Battery Cooling/Thermal Control and Protection, Battery Safety and Maintenance, Auxiliary battery, Hybridization of energy storage devices, Ultra capacitor and Ultra flywheel

Controllers - Configuration based on power electronics, Torque/Speed Coupling, Speed and Torque Controllers, BCU, MCU, Speed Control for Constant Torque/Power Operation of all electric motors, Control Methods

Unit 4 Electric Vehicle Configuration and Mechanics of Vehicle Movement

Electric Vehicle Configuration with respect to Propulsion and Power distribution - Unicycle, Two-Wheeler (Bicycle, Dicycle, Motorcycle, Scooter, Scooteretts, Mopeds and Underbone), Three-Wheeler, and Four-Wheeler Electric Vehicles, Steering and Propulsion Configuration, Placement of Motors, Battery and Motion Transmission Systems

Electric Drive-Trains - Basic concept of Electric Traction, introduction to various Electric Drive-Train Topologies, Power flow Control in Electric Drive-Train Topologies, Fuel Efficiency Analysis, Mechanical Differential Vs. Electric Differential

Mechanics of Vehicle Movement - General description of vehicle movement, Power train Components and Sizing, Wheels and Tires, Load calculation, Torque/Traction Calculations, Power Calculation, Effect of Rolling, Pitch & Yaw on velocity and moments, Rolling resistance and its equation, Aerodynamic Drag/Lift and its equation, Grading resistance, Road resistance, Acceleration resistance, Total driving resistance, Dynamic equation, Brake System

Unit 5 Electric Vehicle Design, Manufacturing, Testing & Homologation

Frames and Suspension Design for varieties of Electric Vehicle Configuration - Introduction to Body loads, Driving dynamics and Comfort, Strength and Stiffness of chassis/frames, Types and constructional details of frames, Frame Materials, Frame building Problems, frame components, Front and Rear Suspension Systems, Panel meters and controls on Handle-bar/Dash-board, Body Manufacturing, Aesthetics and Ergonomics Consideration, Retrofitting and its associated Problems

Vehicle Testing & Homologation - Need of vehicle Testing and Homologation, National/International Testing/Regulation/Licensing/Approval Organizations and their Standards (AIS) for e-Vehicles, Hierarchy of Testing, Conformity of Production tests, Crash test, Side Impact Test, Rollover Test, Impact Test, Track Testing

Unit 6 EV Charging Infrastructure Management

Battery Charging - Basic Requirements for Charging System, Charging Methods and Standards,

Converters, Charger Architectures, Grid Voltages, Frequencies and Wiring, Charger Functions, Real Power, Apparent Power, and Power Factor, Boost Converter for Power Factor Correction, Examples, Vehicle to Grid operation of EV's

Battery Management Systems - Necessity of Battery Management Systems, Typical Structure of BMSs, Representative Products, Keypoints of BMSs in Future Generation, Hazard/Safety Management

Books and other resources

Text Books:

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Board of Studies - Mechanical and Automobile Engineering

Undergraduate Program – Final Year Mechanical Engineering (2019 pattern)

402053: Project (Stage II)					
Teaching Scheme		Credits		Examination Scheme	
Practical	12 Hrs./Week	Practical	6	Term Work	100 Marks
				Oral	50 Marks

Prerequisites: Project Based Learning, Internship/Mini Project, Project (Stage I)

Course Objectives:

Course Outcomes:

On completion of the course the learner will be able to;

CO7:

Course Contents

- Maximum four students per group from the same branch. The group of one student is strictly not allowed.
- A Project Work is divided into two stages i.e. Stage I and Stage II.
- 25% work is expected to be completed in Stage I.
- Stage I will talk about Student group, Guide, Title of Project, Literature Review,

Theory/Technology and preparatory work of the project.

- Desirables: Interdisciplinary, Market Survey, Costing, and Financials.
- Digital Platform to handle a number of parameters and to maintain transparency.
- Marks allocation should be based on four review presentations, i.e. review 1 and 2 for stage 1 whereas review 3 and 4 for stage 2.
- review 1 and 2 will be based on synopsis submission (team members, Title of the Project Work, abstract, Problem Definition, work done earlier, Objectives of the Project, Methodology of the Project, Application / Significance of the Project, Duration of the Project, Individual Role of the Student, References, sponsored etc.)
- review 3 will be based on the approximate end of fabrication / design validation etc. in front
 of an expert panel from the department.
- students should encourage Paper publication for their innovative ideas or project competitions or related activities from a future point of view.
- Review IV will be third party evaluation by Faculty/Student/Industry person/Alumni
- Evaluation committee will consist of Guide, One Industry person and One Faculty appointed by the Institution.
- Use typesetting software for making a report.
- Encourage interdisciplinary approach.

Books and other resources
Text Books:
1.
References Books:
1.
Web References:
Guidelines for Project Execution
Term Work Evaluation
1.
Examination Scheme
Presentation of Project Work

Presentation of work in the form of Project Report (s), Understanding individual capacity, Role & involvement in the project, Team Work (Distribution of work, intrateam communication and togetherness), Participation in various contests, Publications and IPR, Manuals (Project Report, Quick reference, System, Installation guide) among other parameters. Team members with guide information shall be added at the end of the report.

Project Report

Project report shall be 50 to 60 pages. The report shall be hard bound. A group activity shall be presented in report. Report copies shall be submitted in the department, one for university and one for supervisor. For standardization of the project reports the following format shall be strictly followed.

Page size: Trimmed A4
 Top Margin: 1.00 Inches
 Bottom Margin: 1.32 Inches

4. Left Margin: 1.5 Inches5. Right Margin: 1.0 Inches

6. Para Text: Times New Roman 12 point font

7. Line Spacing: 1.15 Lines

8. Page Numbers: Right aligned at footer. Font 12 point Times New Roman

9. Headings: Times New Roman, 14 Points, Boldface 10.

Certificate

- 1. All students should attach a standard format of Certificate as described by the department.
- 2. Certificates should be awarded to project groups and not individual students of the group.
- 3. Certificates should have signatures of Guide, Project Coordinator, Head of Department and Principal.

Index of Report

- 1. Title Sheet
- 2. Certificate (Institution)
- 3. Certificate (Company, if sponsored by company)
- 4. Acknowledgement
- 5. Abstract of the Project
- 6. List of Figures
- 7. List of Photographs / Plates
- 8. List of Tables
- 9. Table of Contents
- 10. Introduction
- 11. Literature Survey / Theory
- 12. Design / Experimentation / Fabrication / Production / Actual work carried out for the same
- 13. Observation Results
- 14. Discussion on Result and Conclusion
- 15. Student and Guide details. (A common photograph with project)